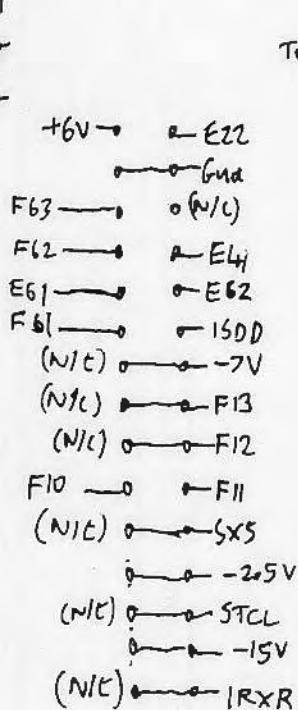
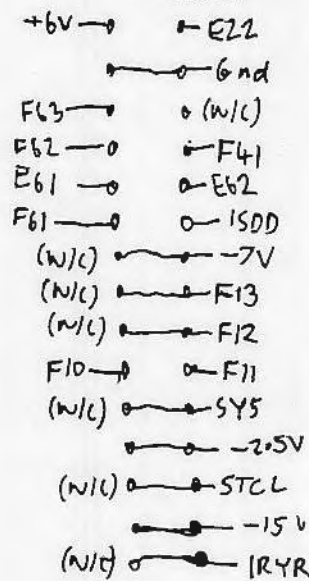


A 1
calculator
Connector



XDAC

Printer
Connector



YDAC

4P9125A

Logic Backplane

Gnd → Gnd
 -15V → -15V
 -2.5V → -2.5V
 (N/C) → C70B
 (N/C) → C70
 (N/C) → S70
 (N/C) → F21
 (N/C) → C21
 F24 → T1BT
 Pen → Pen
 IOPF → IOPF
 P1OPF → P1OPF
 F25 → F25
 (N/C) → (N/C)
 YRUN → (N/C)
 P1STP → E1OPF
 ISTP → F41
 STCL → E41

BD2
 09125-00080 (Br)
 (Pen Control)

Gnd → Gnd
 -2.5V → -15V
 -7V (N/C) → (N/C) -7V
 (N/C) → PF25B
 PF23B → F25B
 F23B → PF24B
 Arrow → F24B
 E13 → F13
 PF21B → F11
 F21B → E11
 PF22B → PF40B
 F22B → F40B
 E40 → F12
 E12 → IR0C
 Sync → PF41B
 PF20B → F41B
 F20B → F41
 F10 → E41

BD4
 09125-00100 (Or)
 (Buffer)

Gnd (N/C) → Gnd
 -15V → -15V
 -2.5V → -7V
 MFMT → (N/C)
 PHFMT → Clock
 C70 → S50
 S70 → Arrow
 ErrLamp → F11
 F21 → E4
 G21 → E40
 T1BT → Sync
 YINH → F24
 YFLT → F25
 NK22 → (N/C)
 NK21 → E1OPF
 NK20 → (N/C)
 NK25 → F22
 YMON → E22

BD3

09125-00090 (R)
 (Control Logic)

Gnd → Gnd
 -15V → -15V
 -7V → -2.5V
 C70B → ITBB
 Clock → PITBB
 S50 → E60
 F61 → F61
 (N/C) → E62
 (N/C) → F62
 F13 → F63
 E13 → 1500
 F11 → (N/C) F11
 E11 → E11
 E12 → F12
 IR0C → IRYR
 F41 → IRXR
 E41 → S45
 F22 → SXS

BD5

09125-00110 (Y)
 (Digit Counter)

Rexr ↑
 LMS ←

HP9125A Servo Backplane

LHS



- o-ACa
- o-ACb
- o N/C
- o-Gnd
- o-Drive
- o-FB

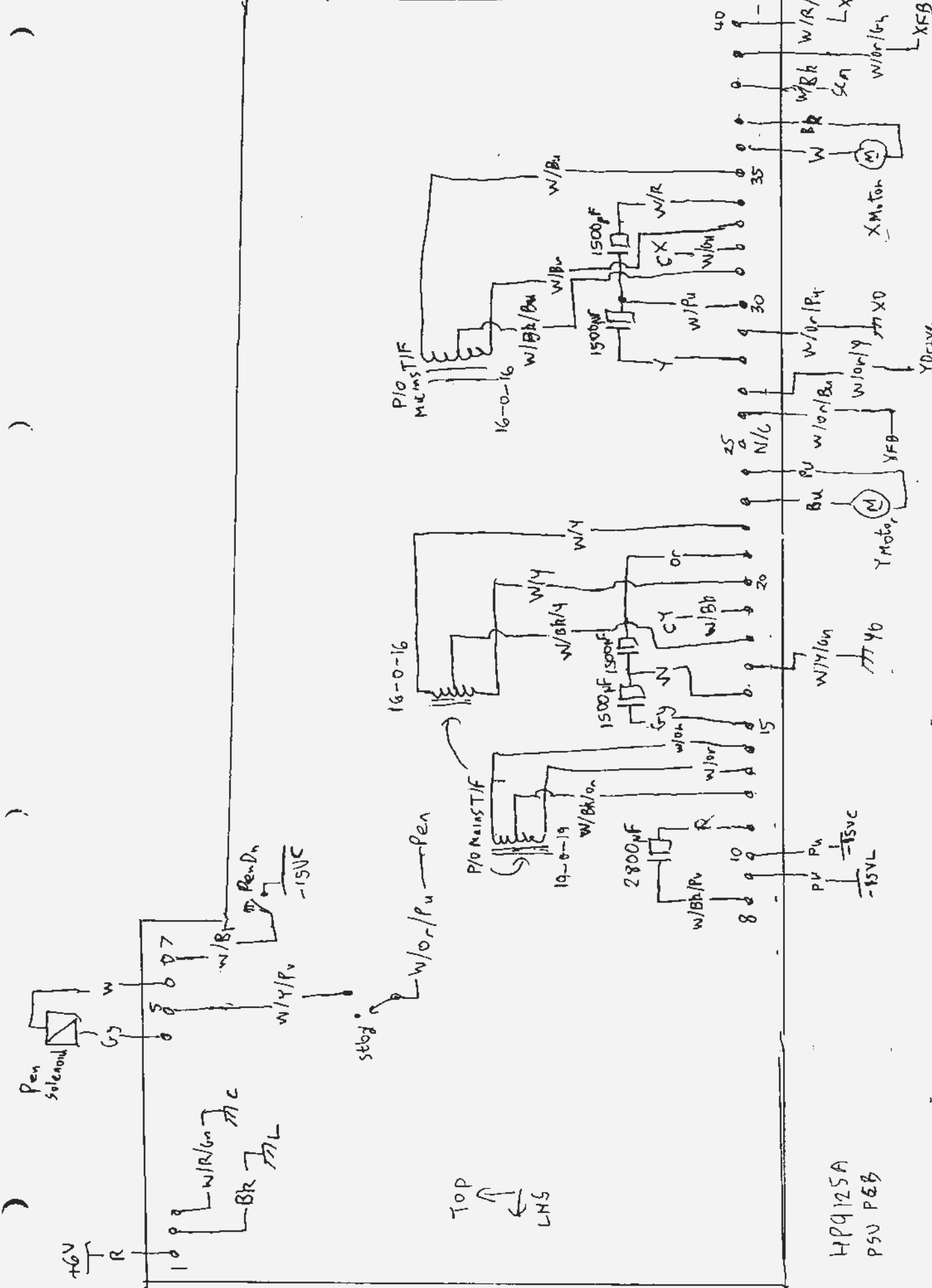
- o-Stby
- o-Limit
- o-Gnd
- o-Gnd
- o- Slide
- o-DAC
- o-Zero+
- o-Zero-
- o-Sw-
- o-Sw+

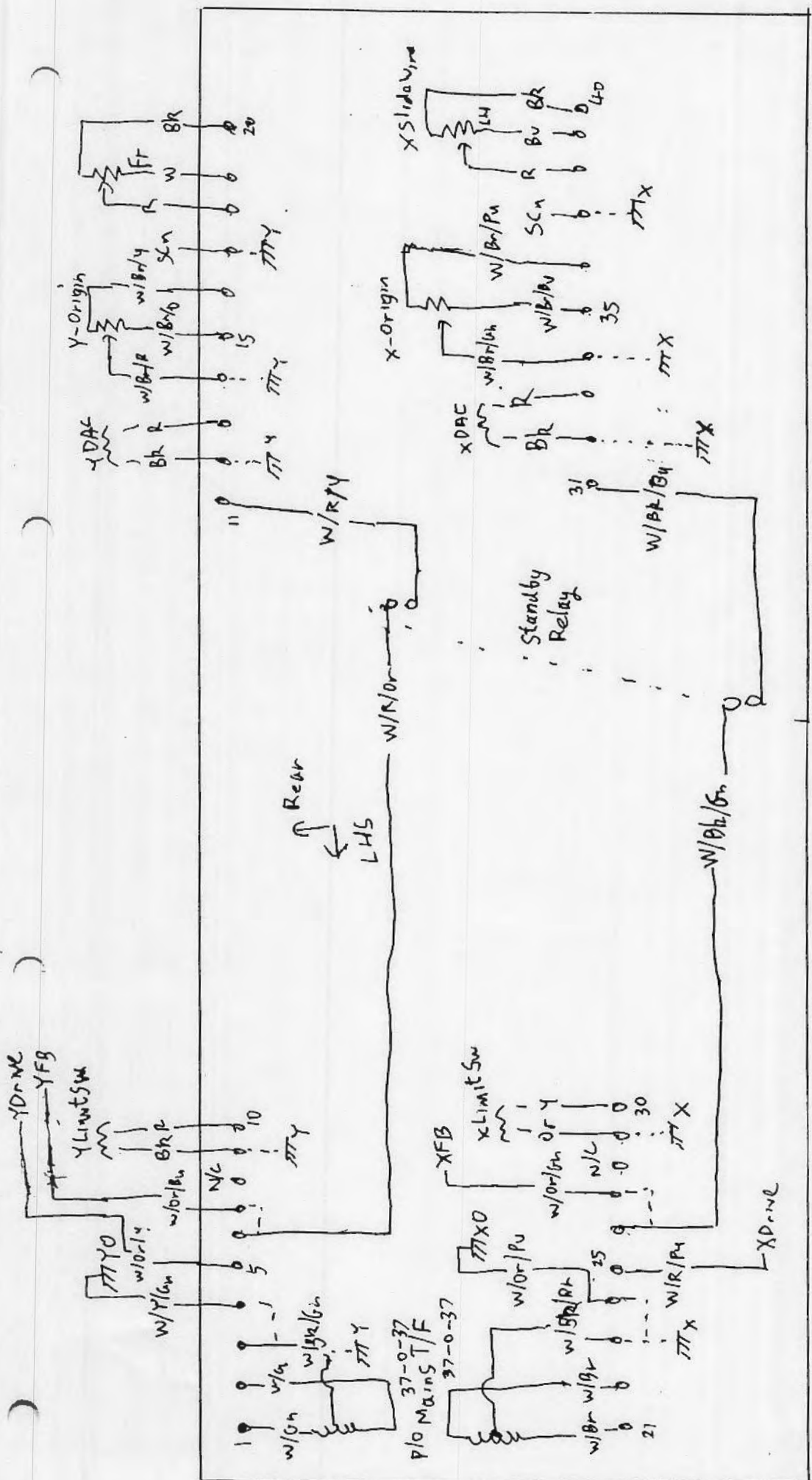
Both Servo PCBs
have same pinout

Diagram Notes

① PCB pins drawn thus: $\overset{N}{\circ}-\text{xc}$
 N = pin number (see chassis wiring diagram)
 xc = PCB marking (generally wire colour code)

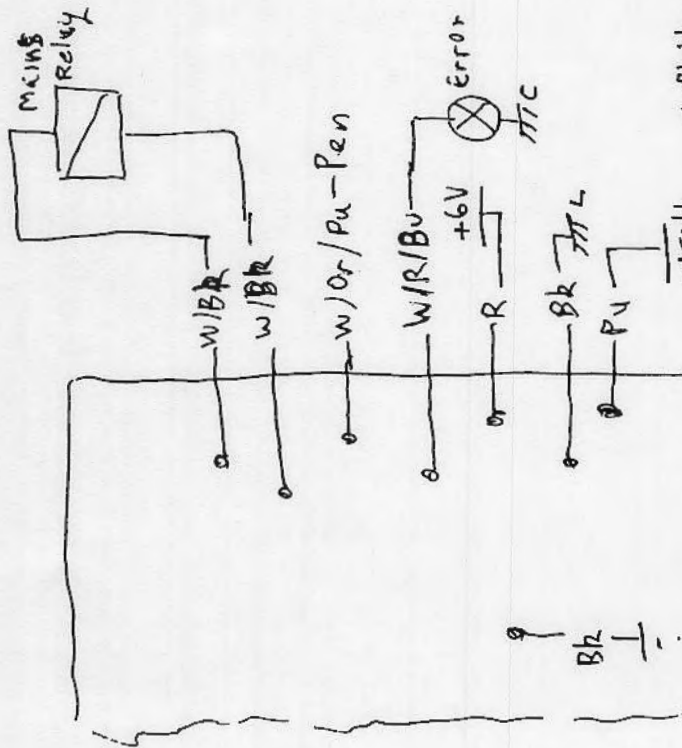
② Unmarked PNP transistors: 1853-0203
 Unmarked NPN transistors: 1854-0354



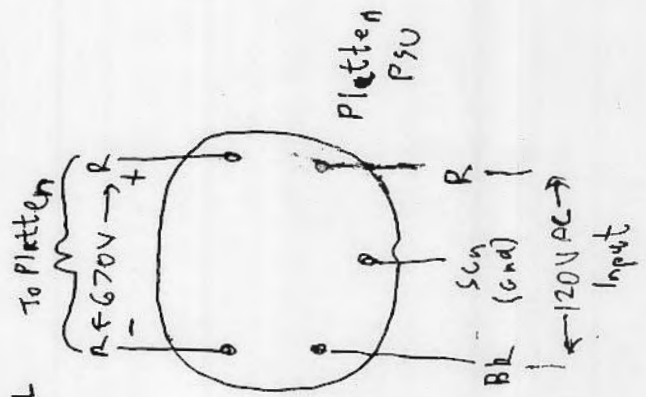


HP 9125A Servo Backplane

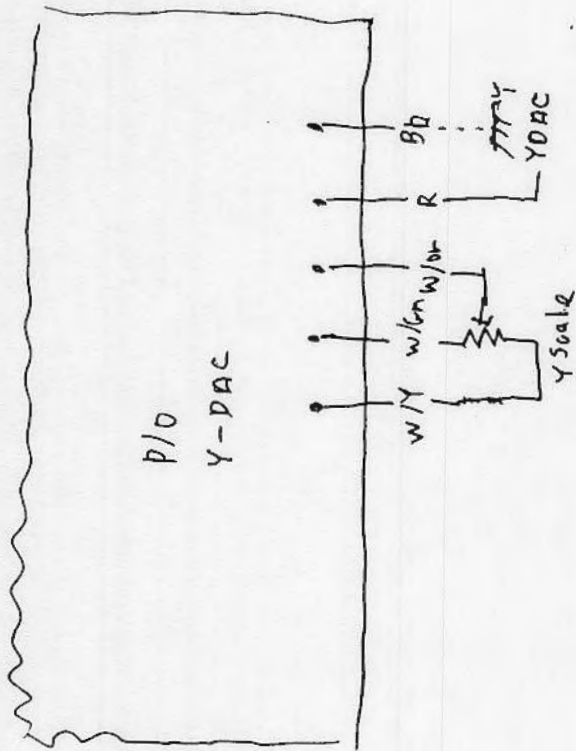
MP9125A



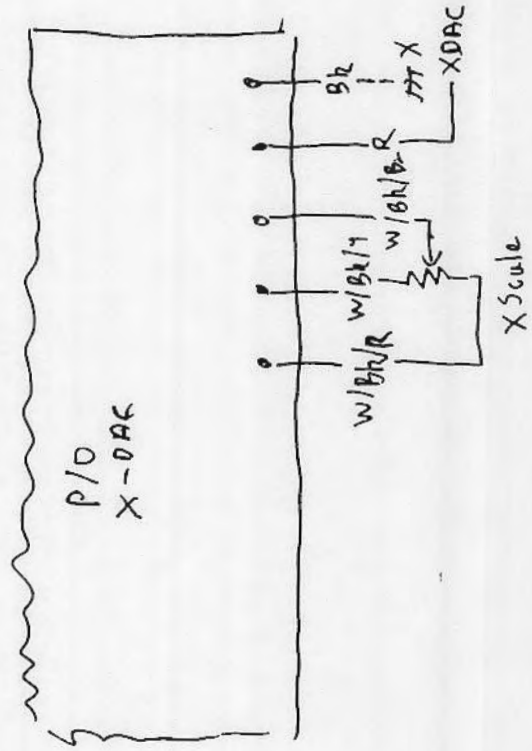
P/O Logic
Backplane



Platten
PSU



P/O
Y-DAC



P/O
X-DAC



(Calculator Cable)

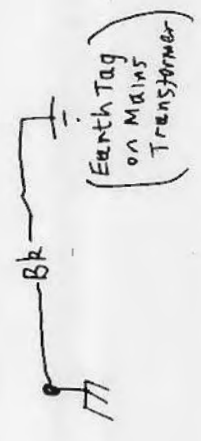
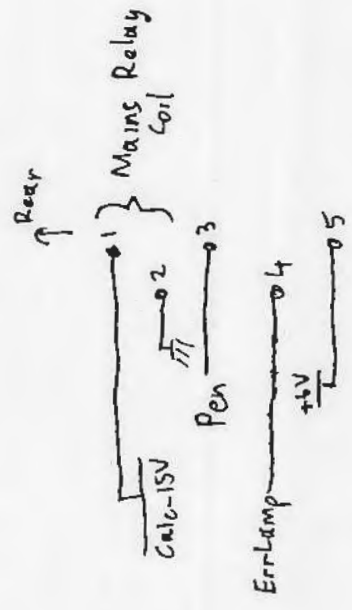


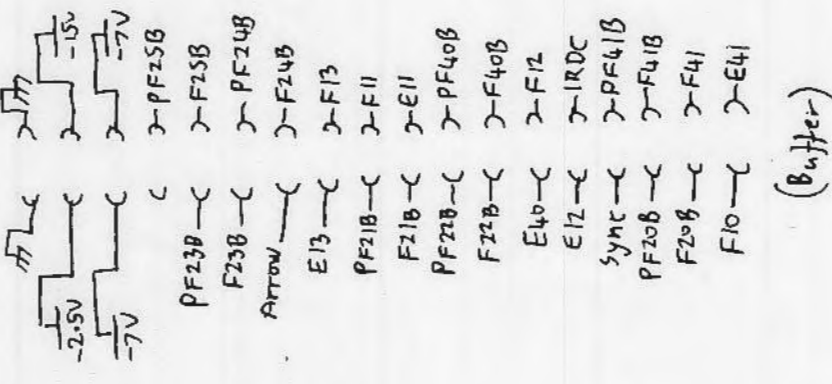
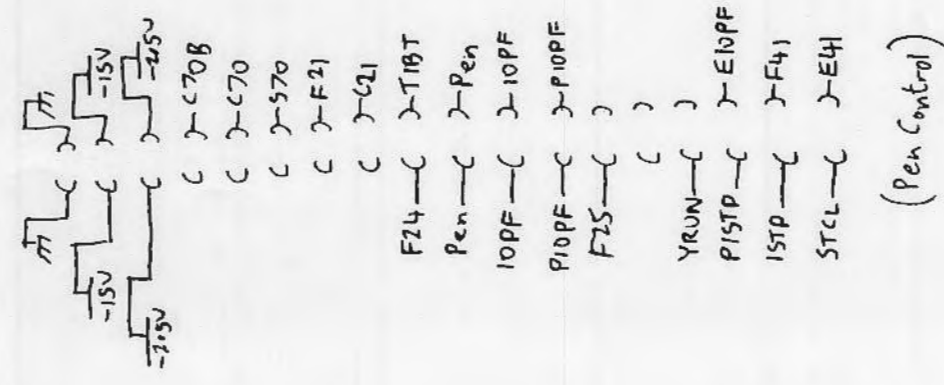
(Printer)

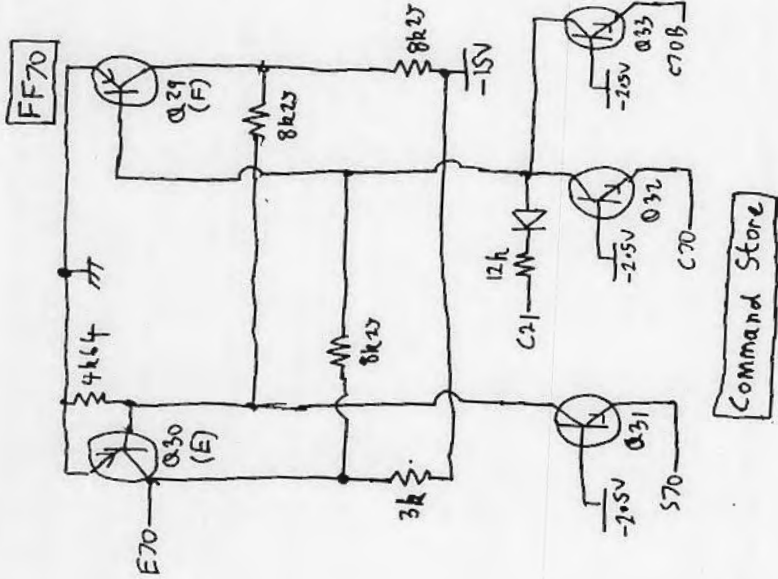
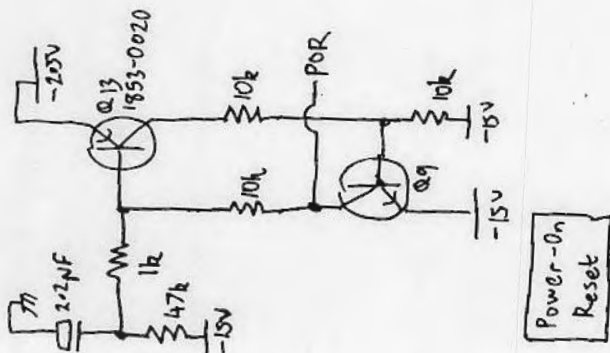


(XDAC)

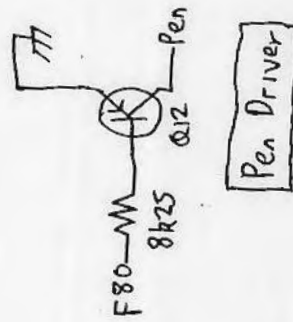
(YDAC)



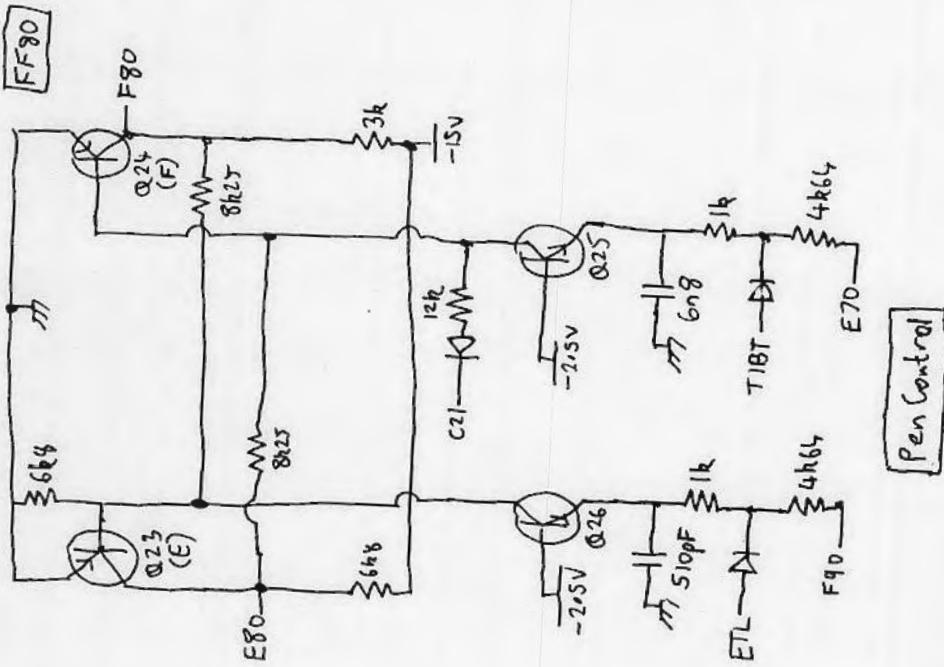




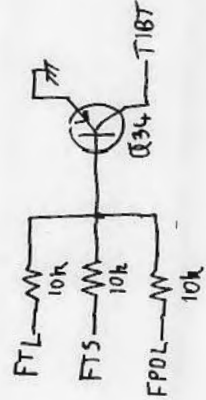
Command Store

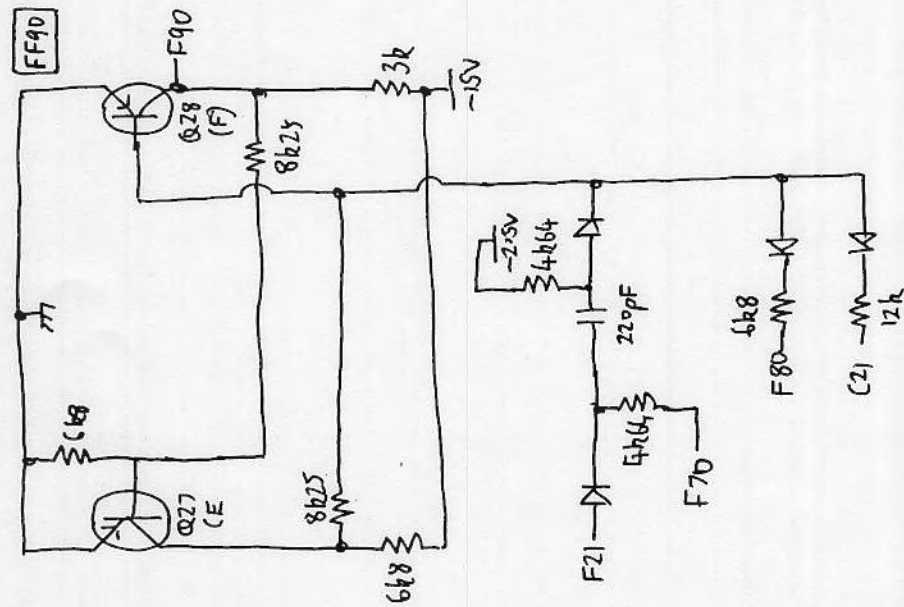
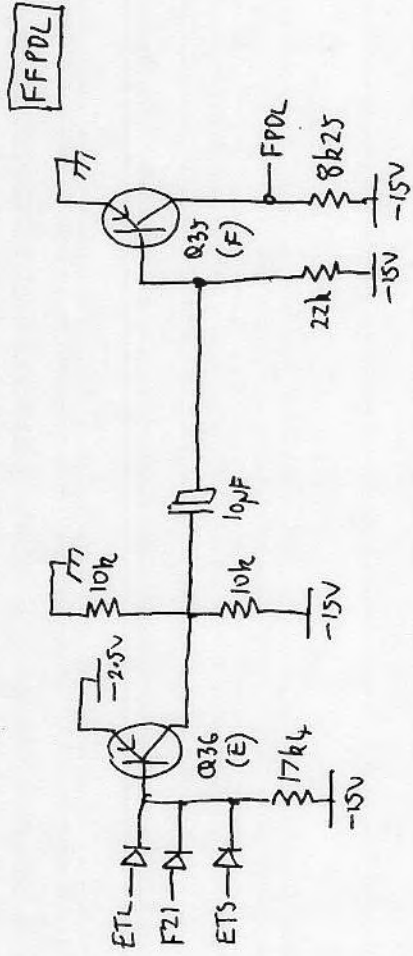


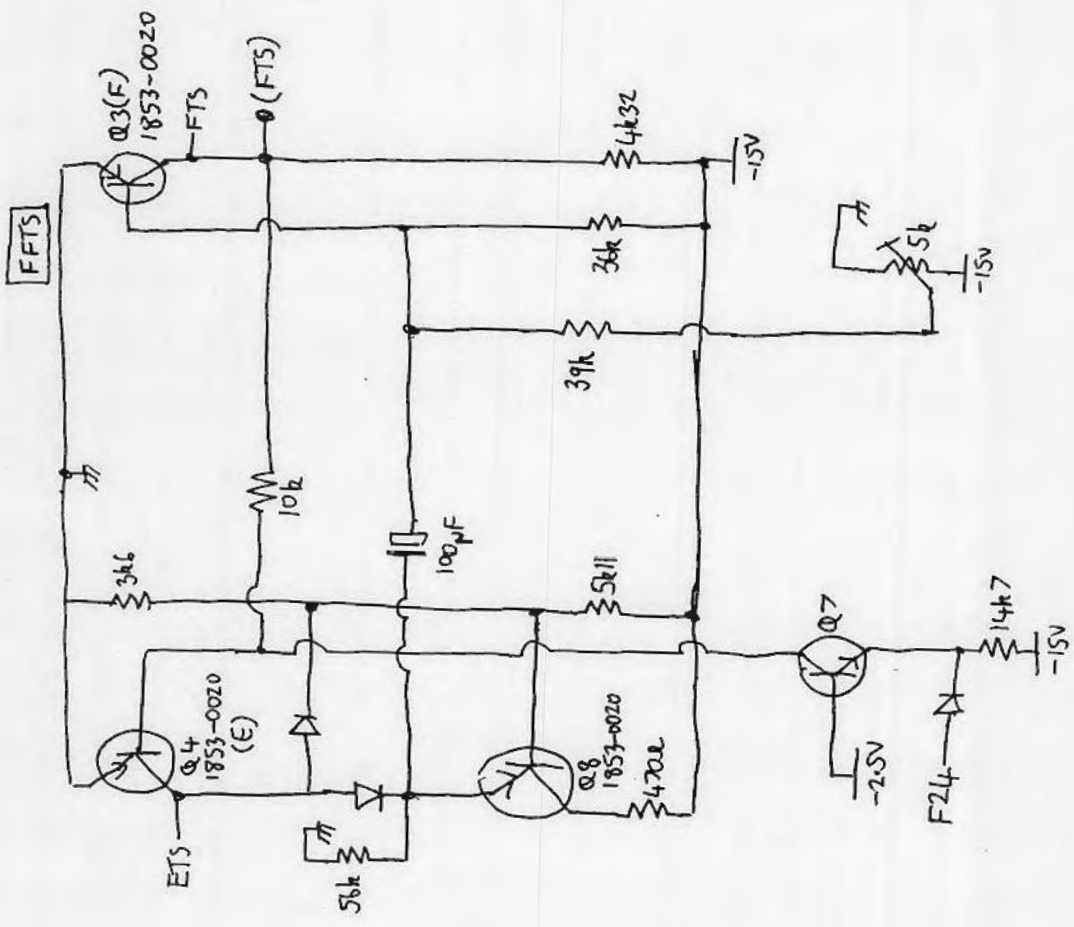
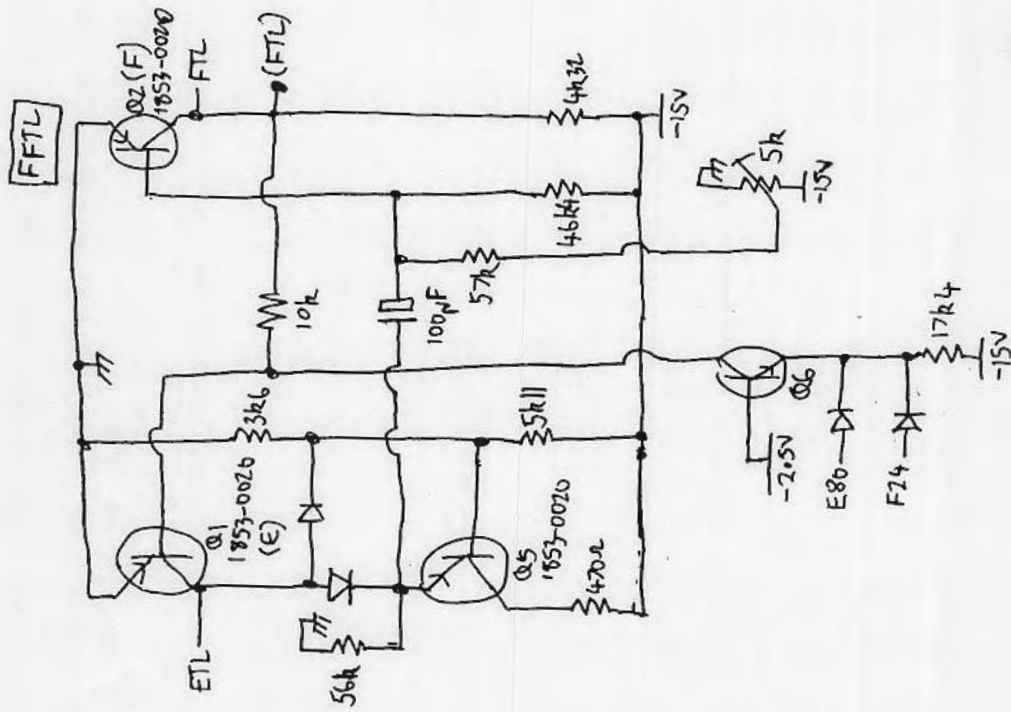
Pen Driver



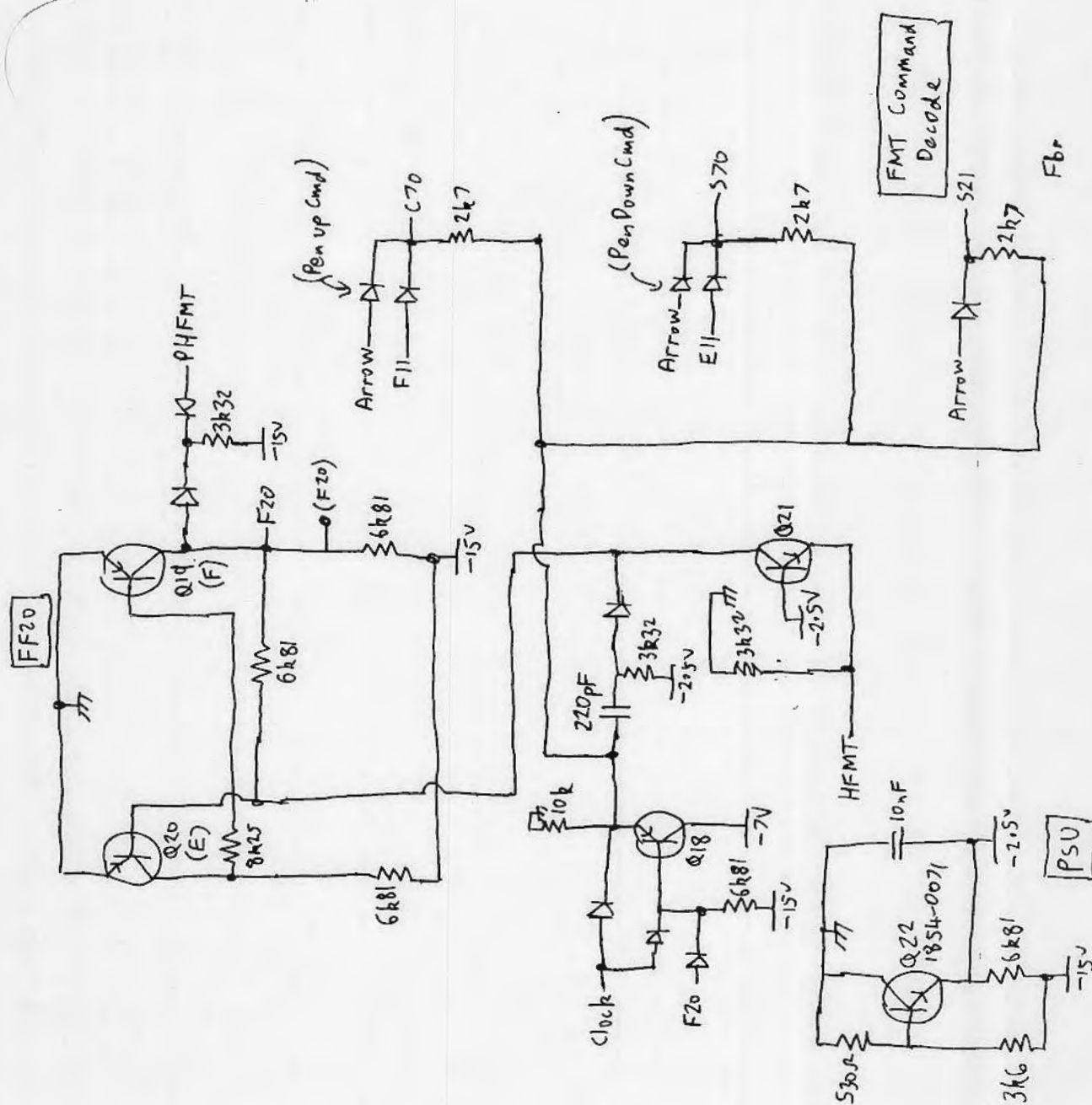
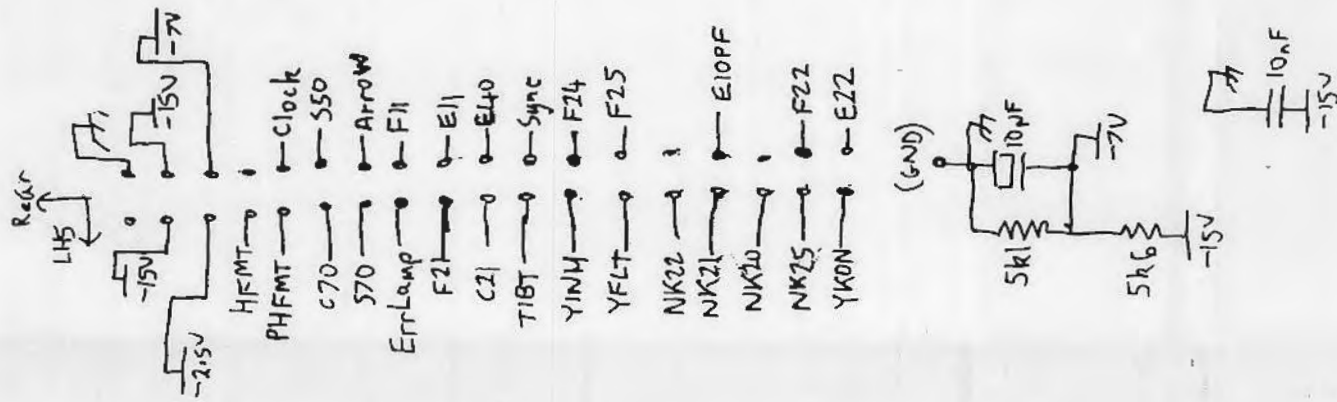
Pen Control

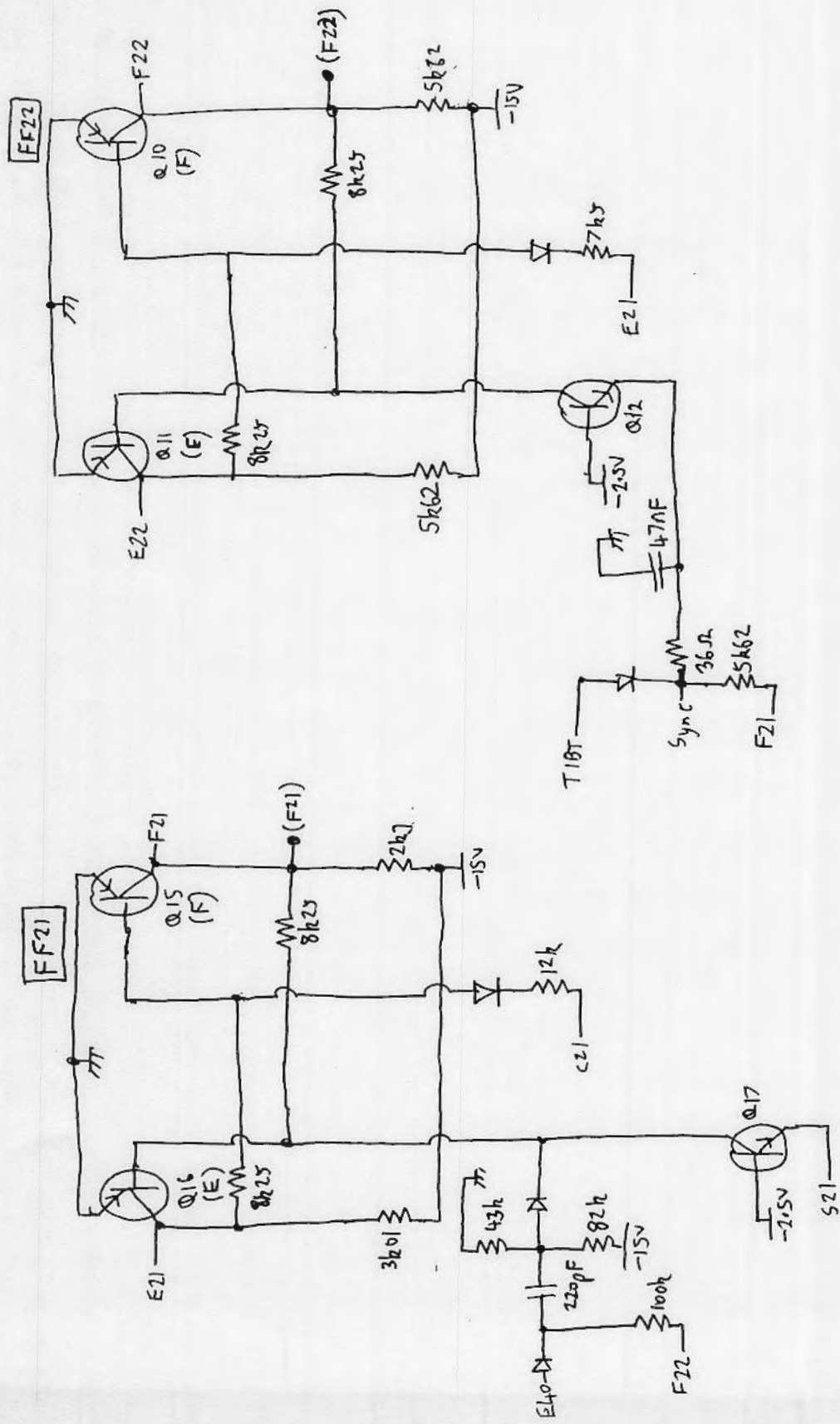


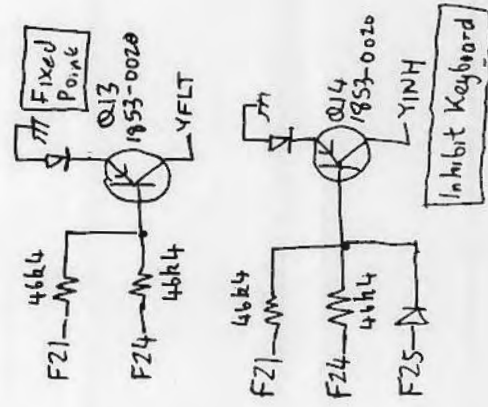
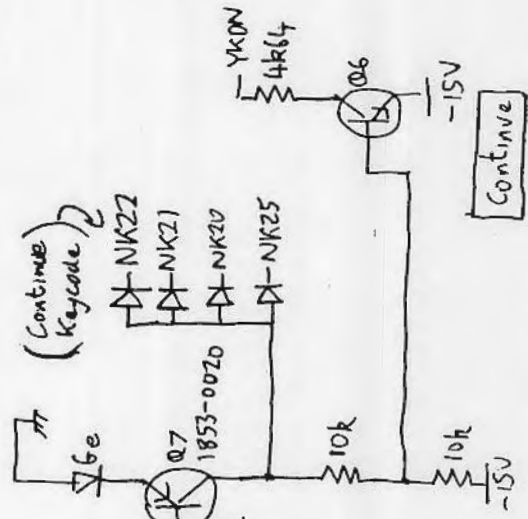
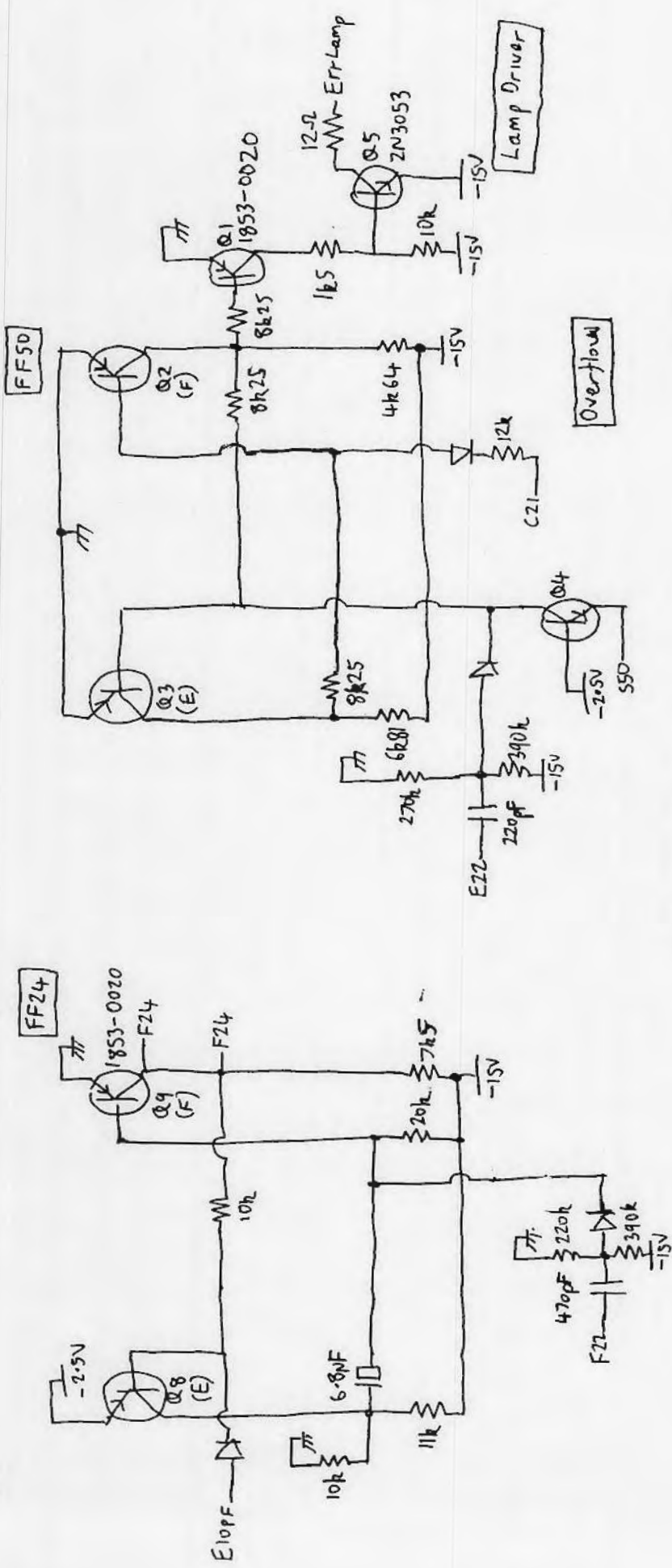




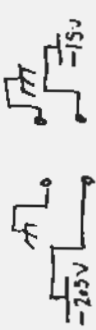
System Timing



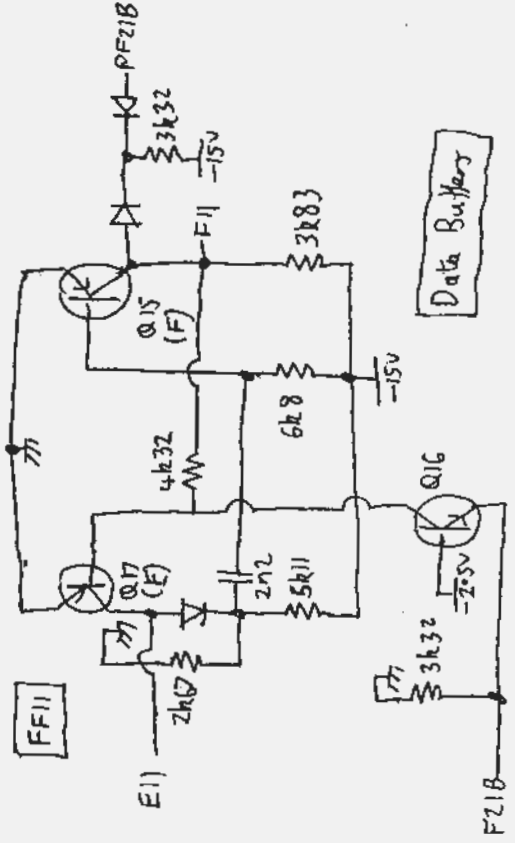
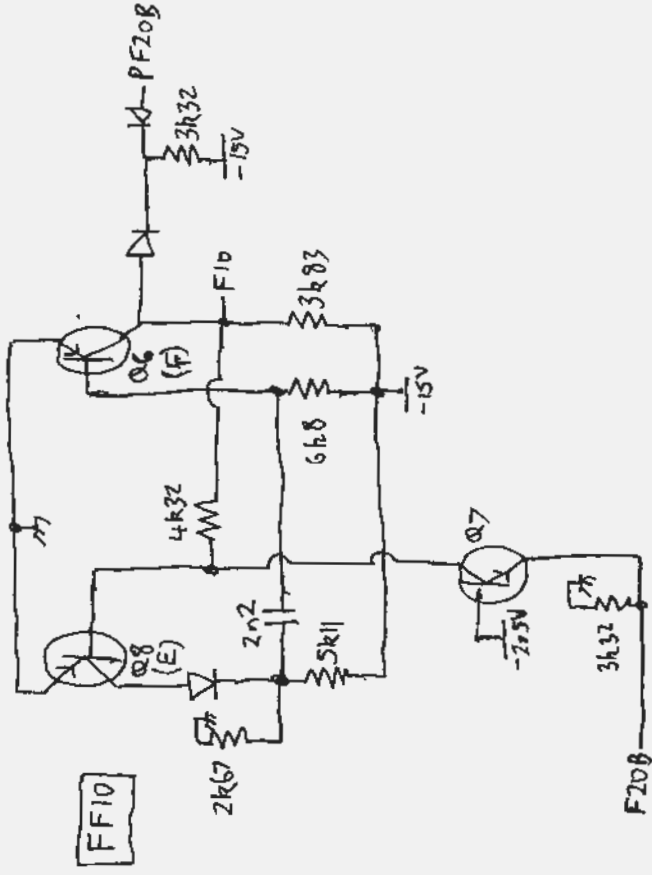
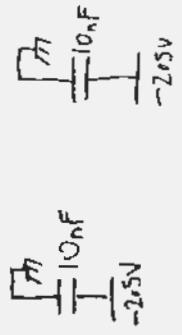
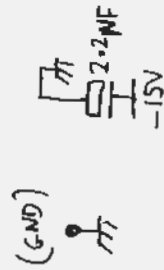


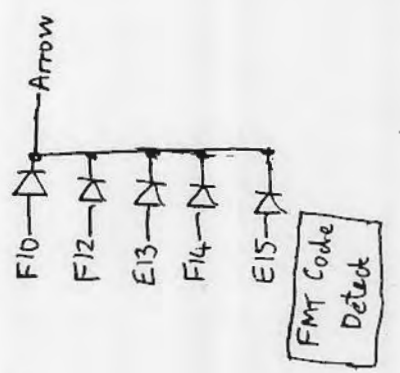
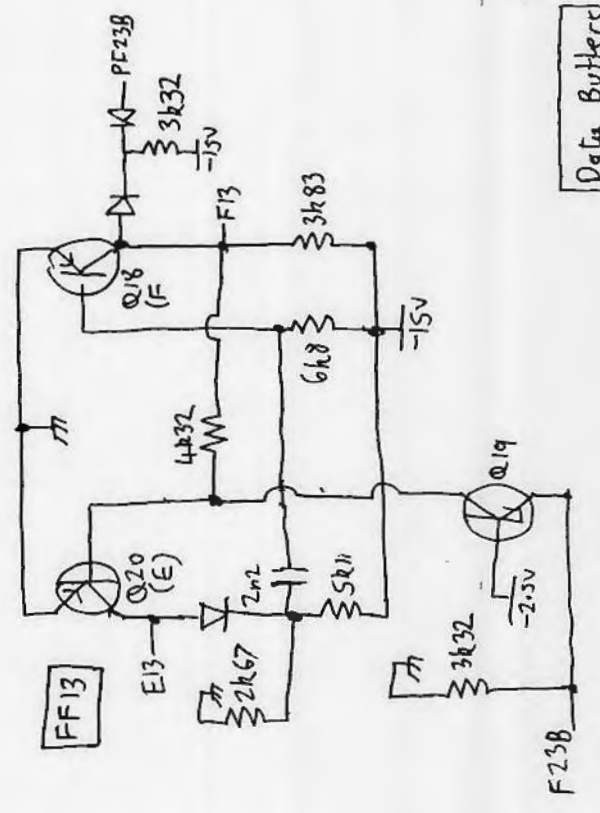
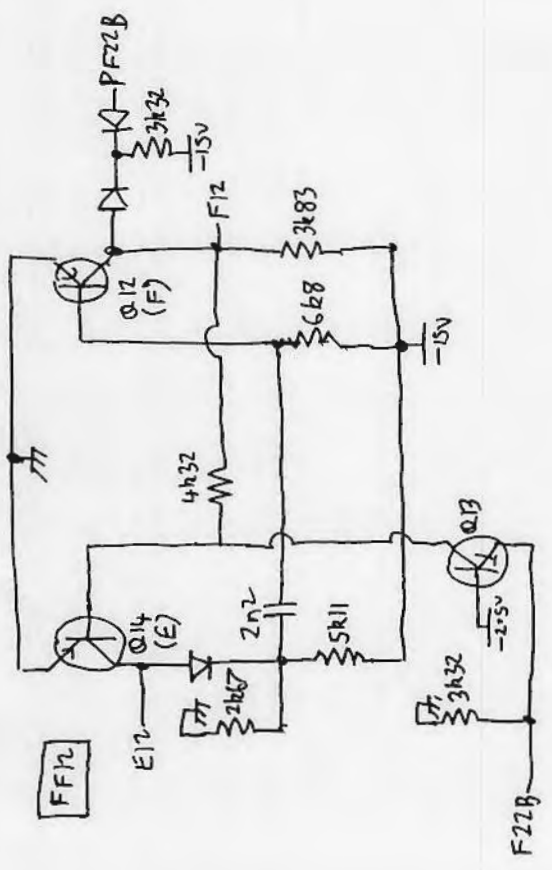
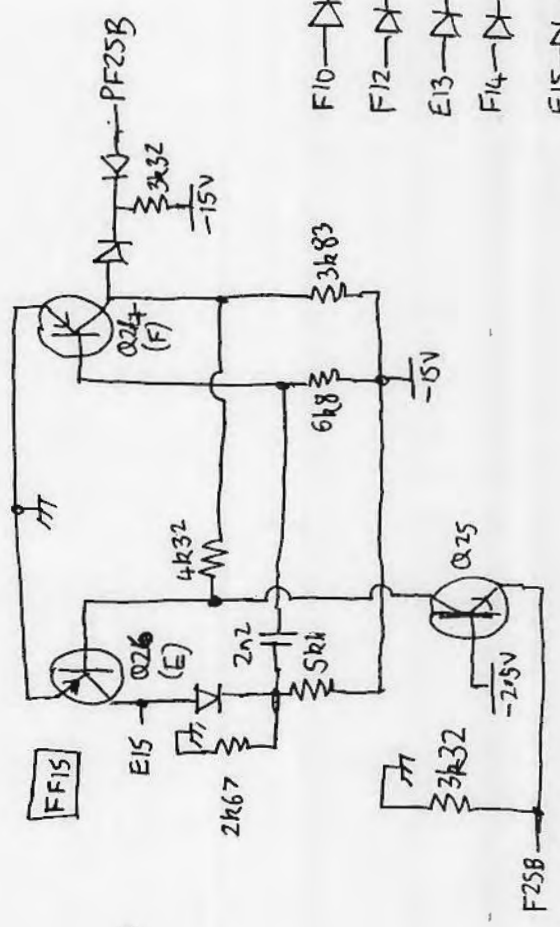
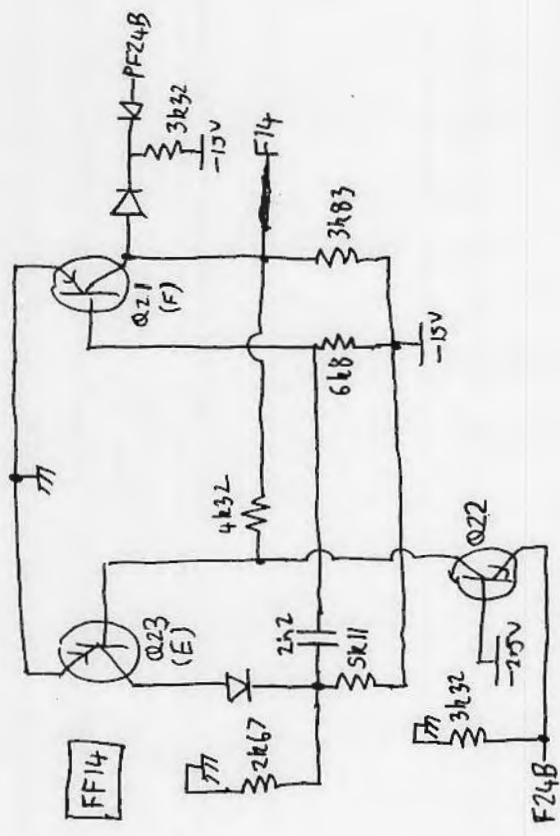


Rear
LHS

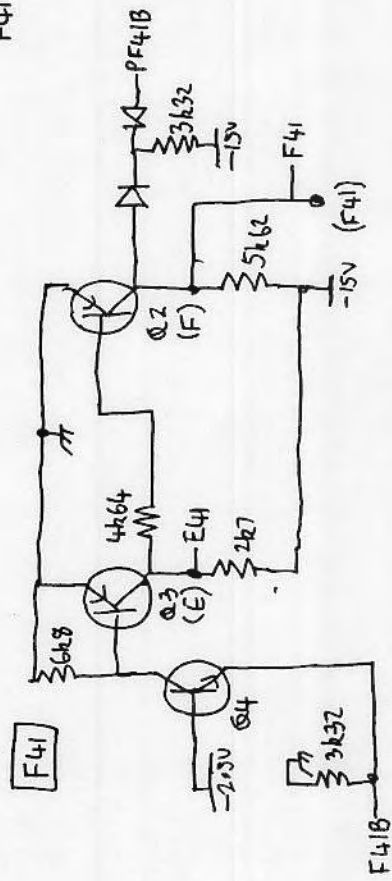
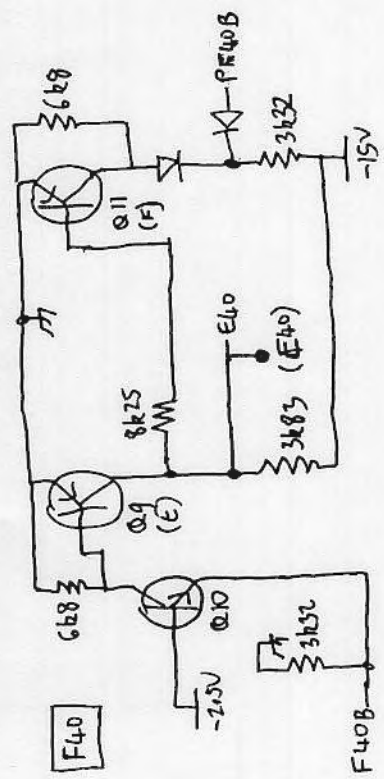
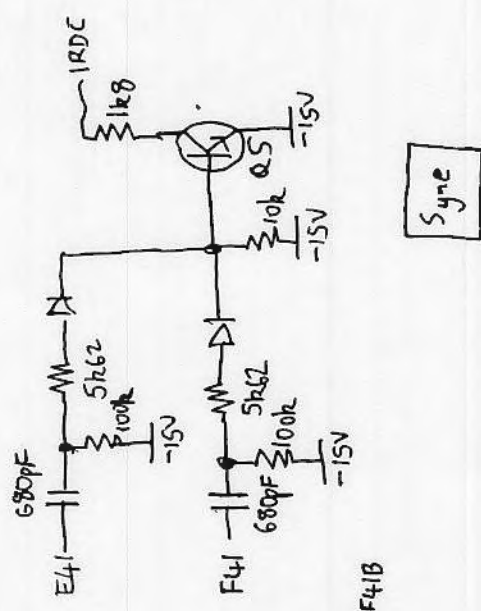
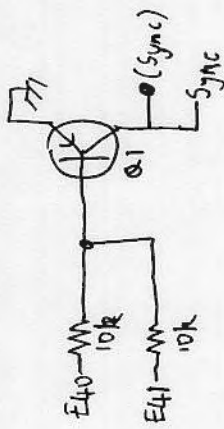


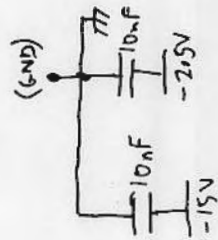
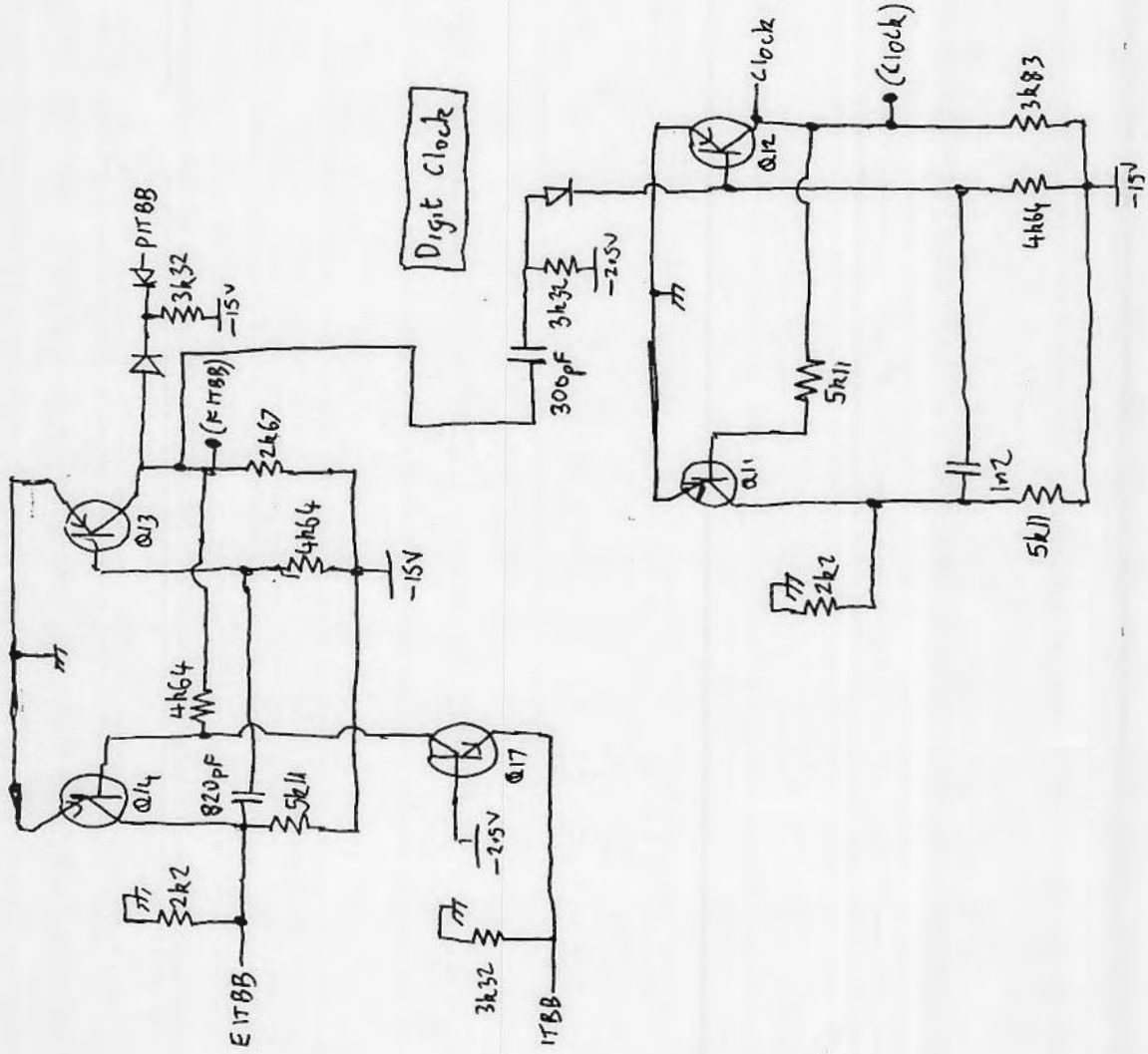
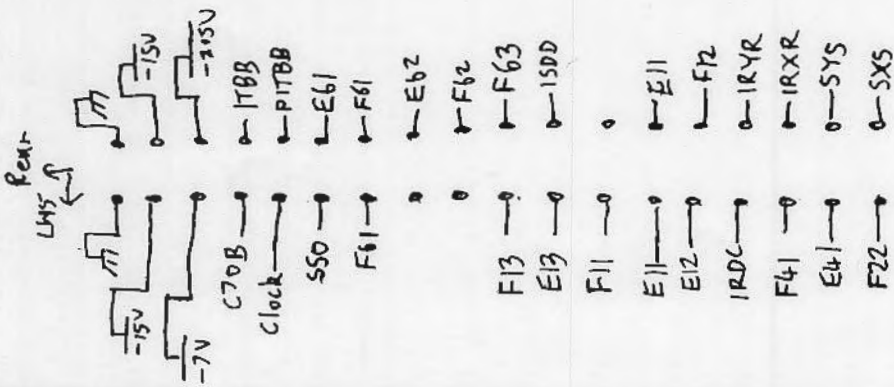
- PF25B
- F25B
- PF24B
- F24B
- F13
- F11
- E11
- PF40B
- F40B
- F12
- IRDC
- PF41B
- F41B
- F41
- E4

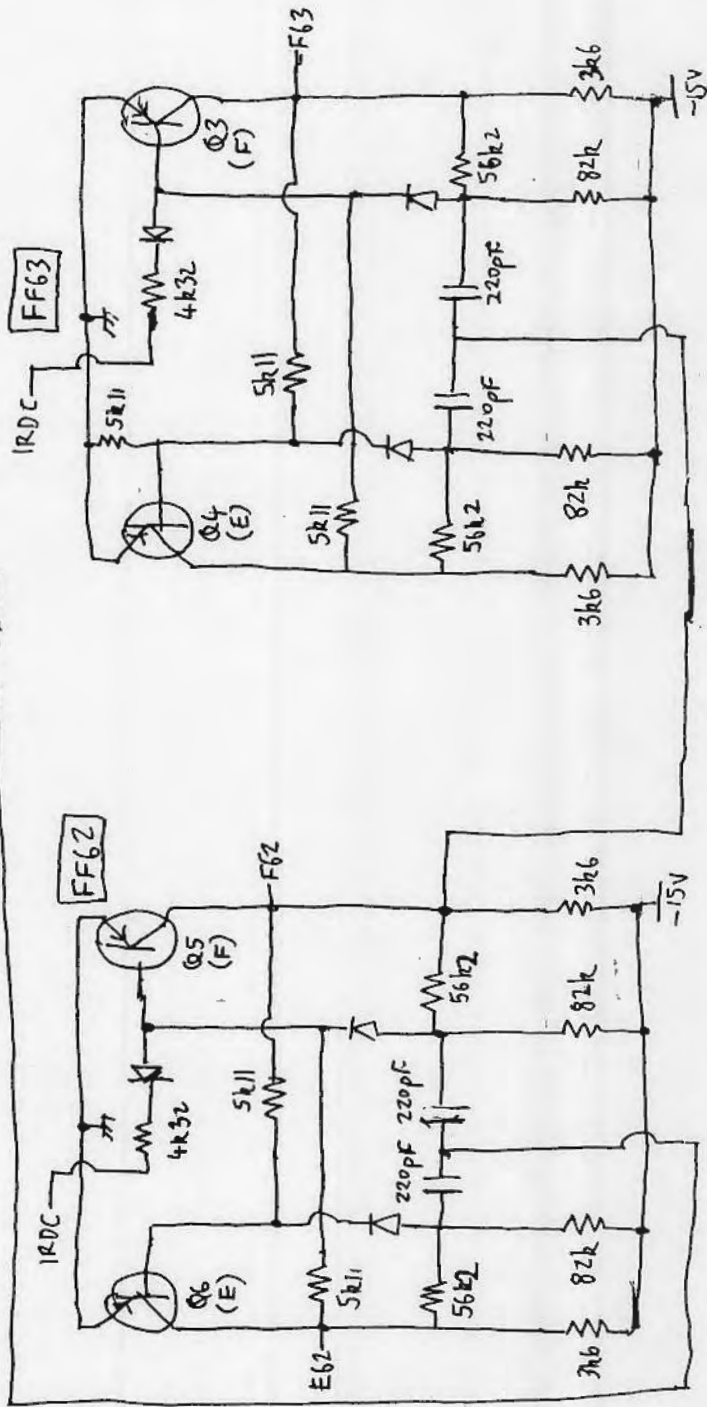
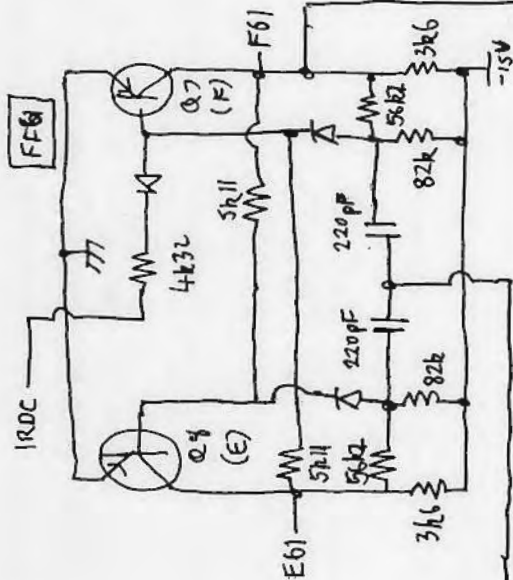
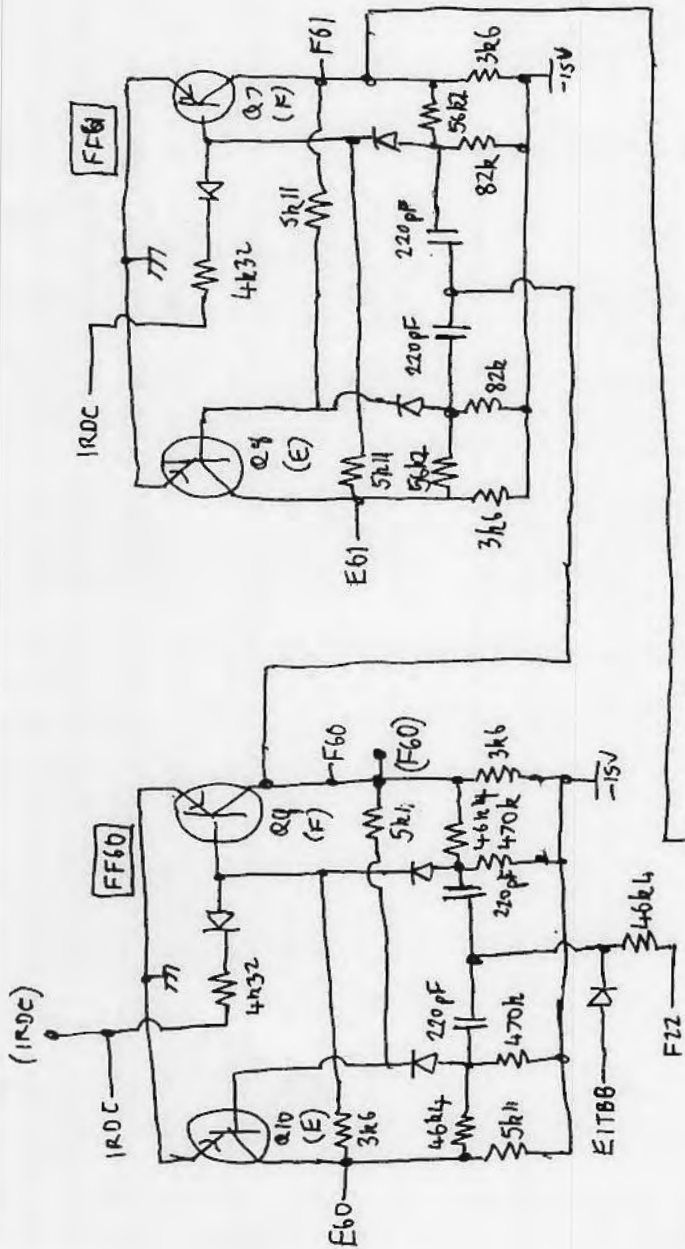




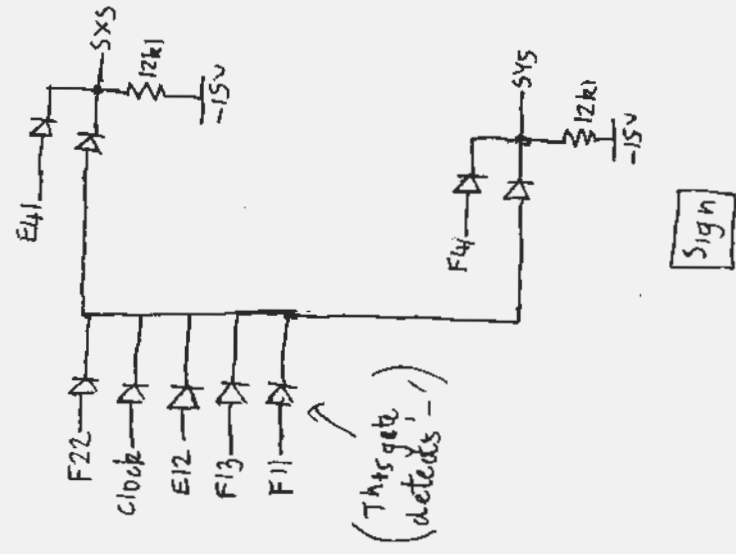
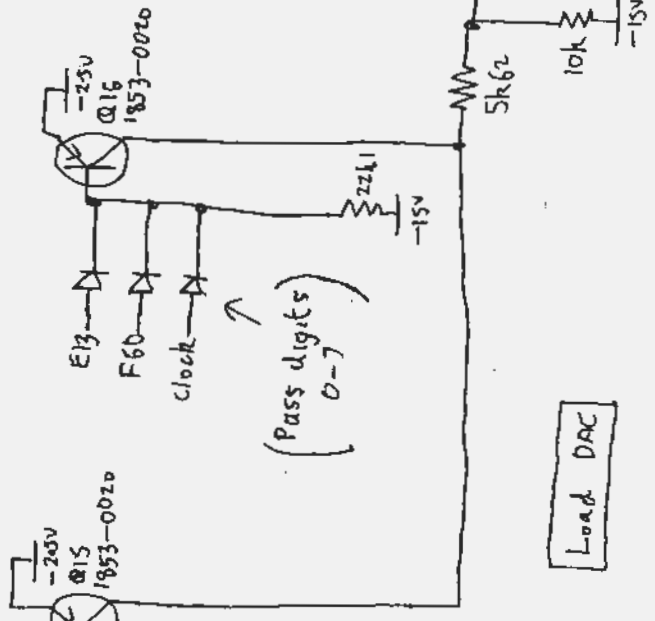
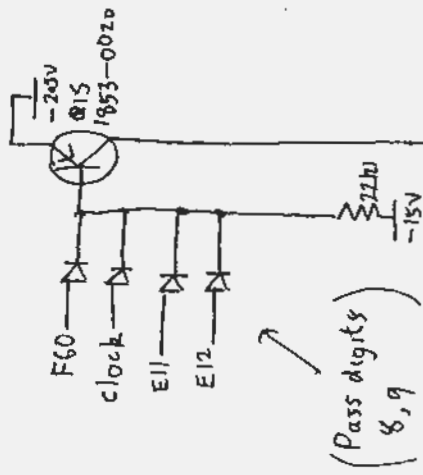
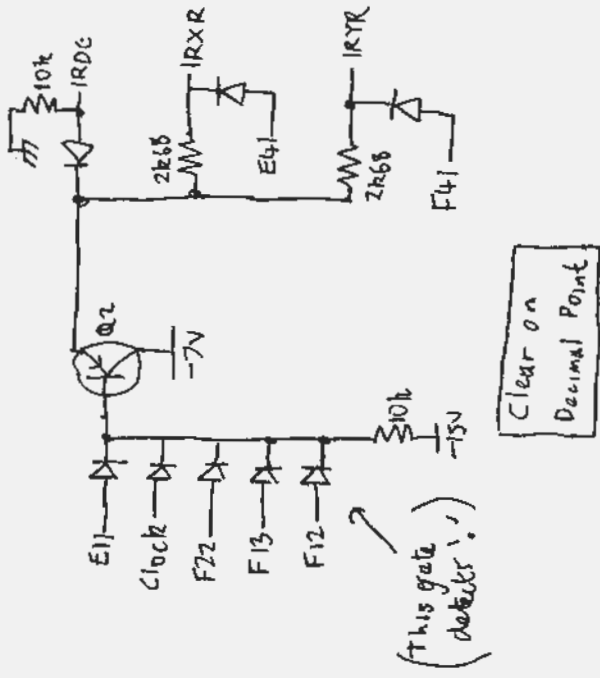
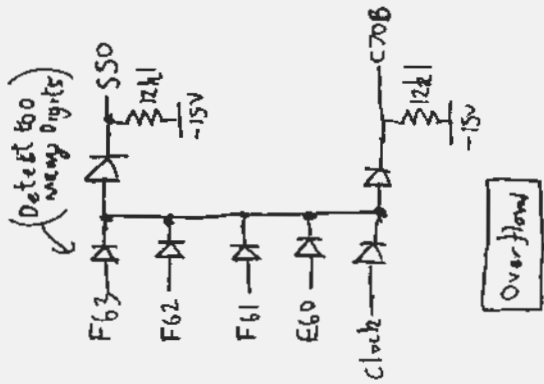
Data Buffers



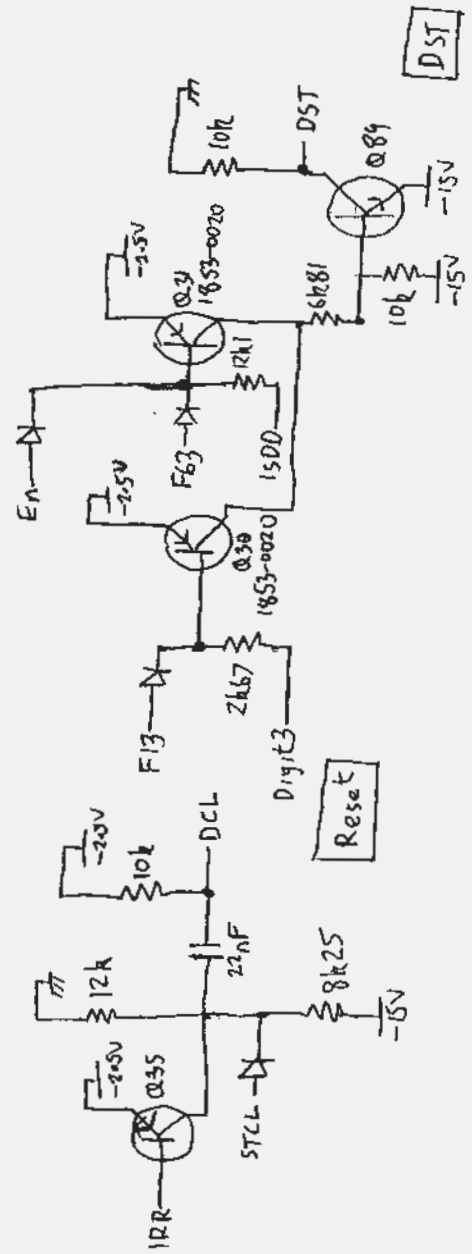
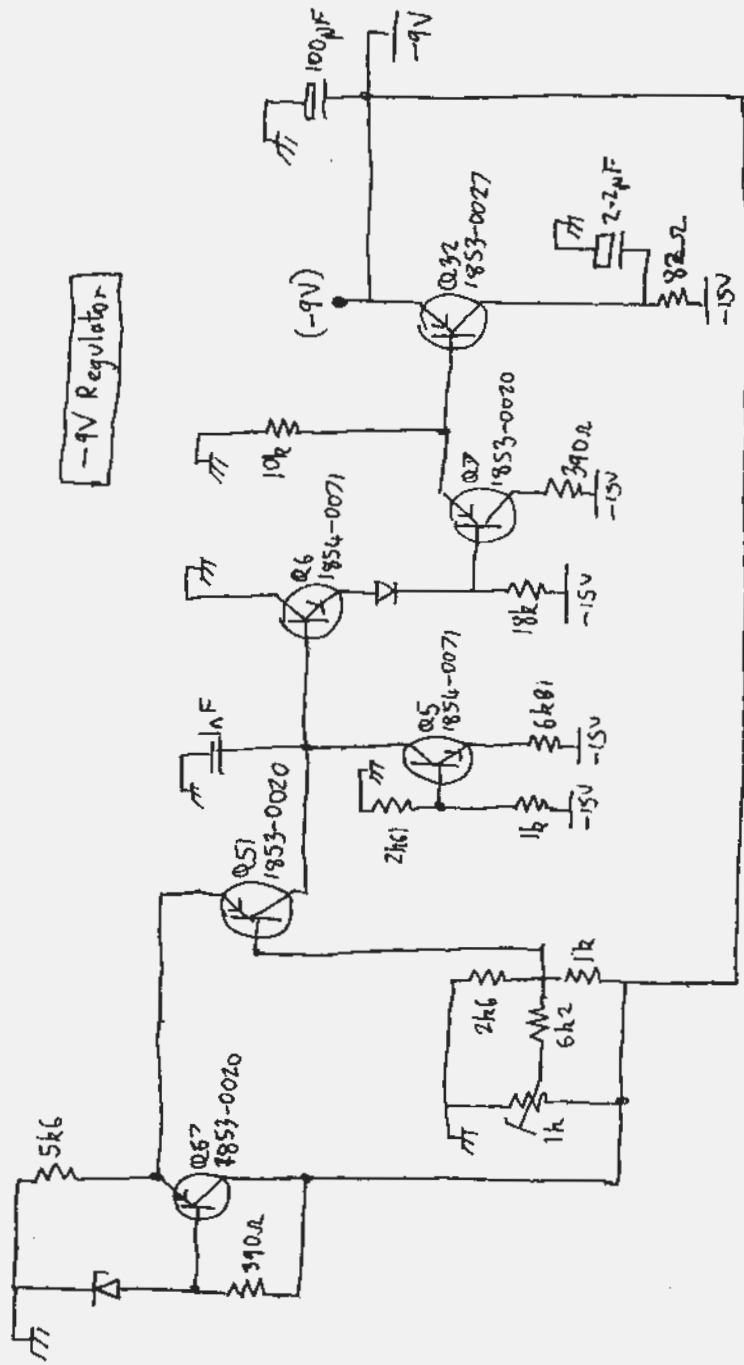
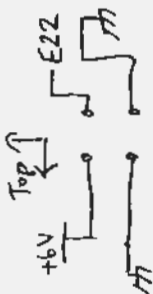


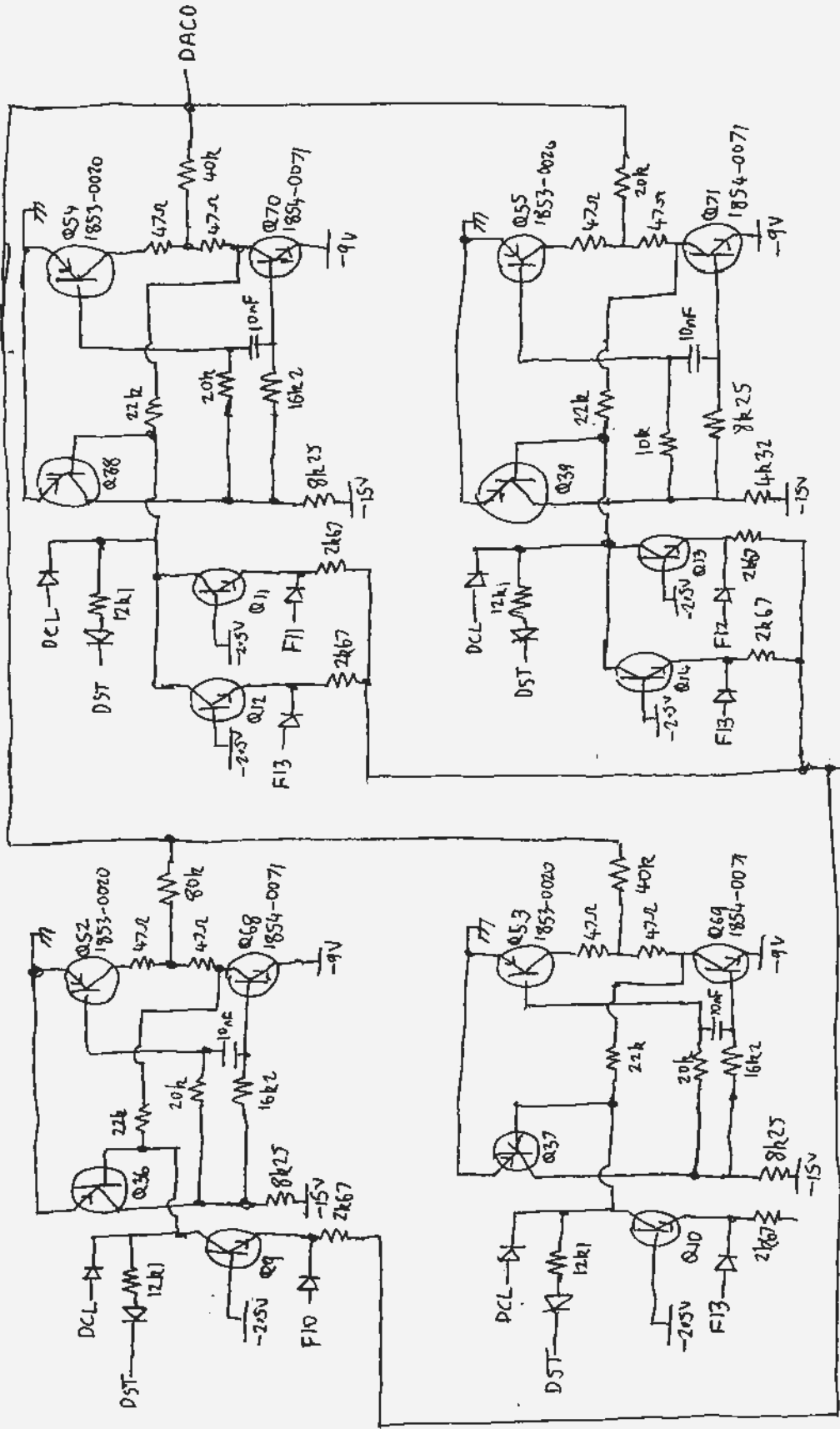


Digit Counter

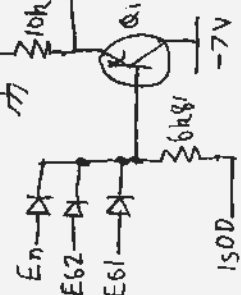


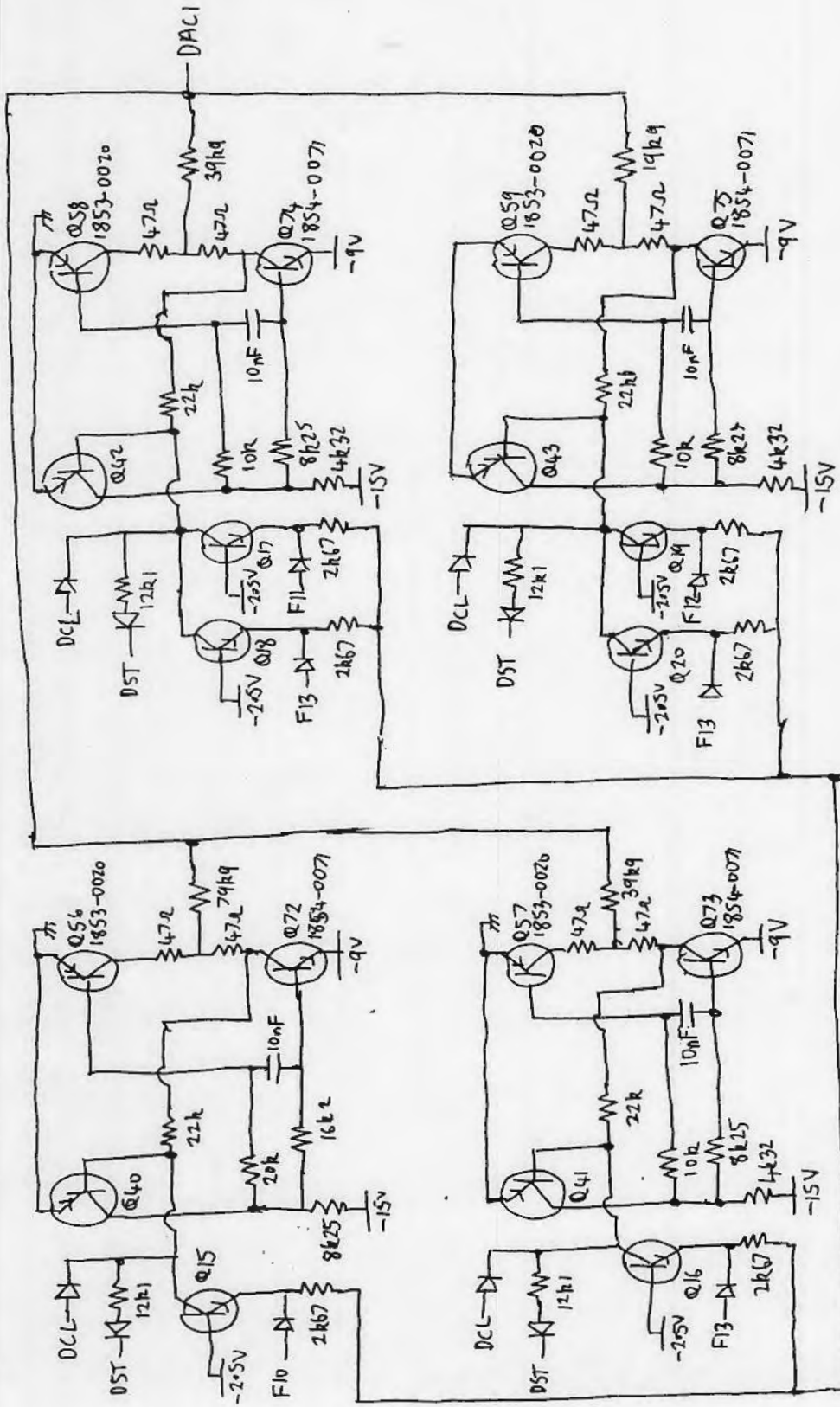
Rear



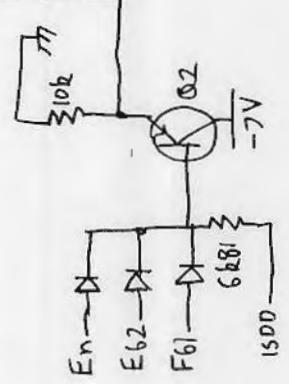


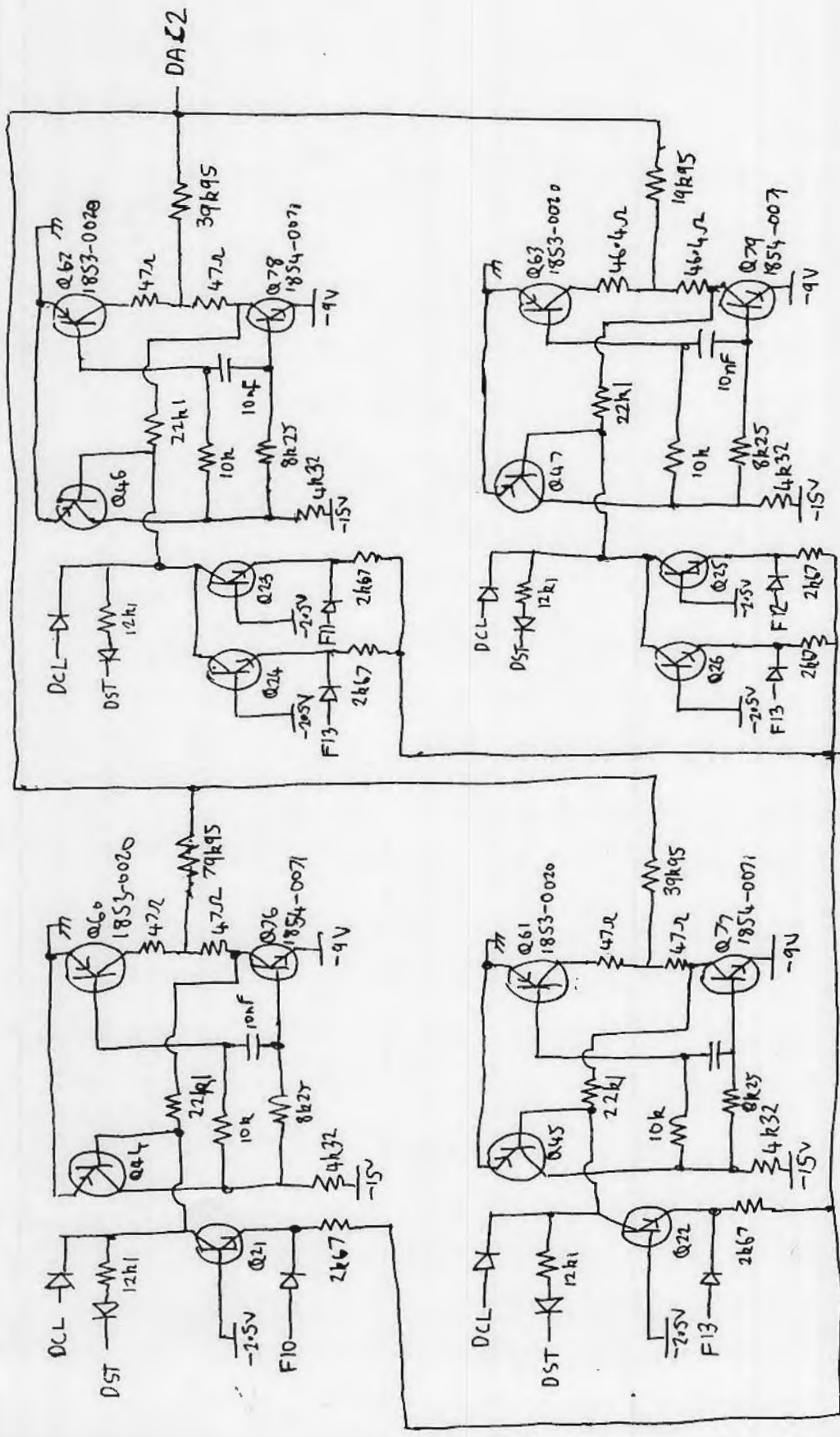
1's DAC



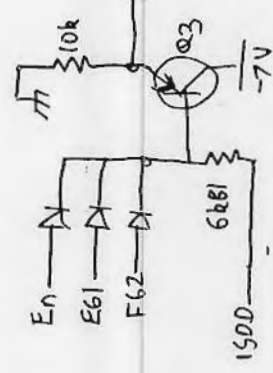


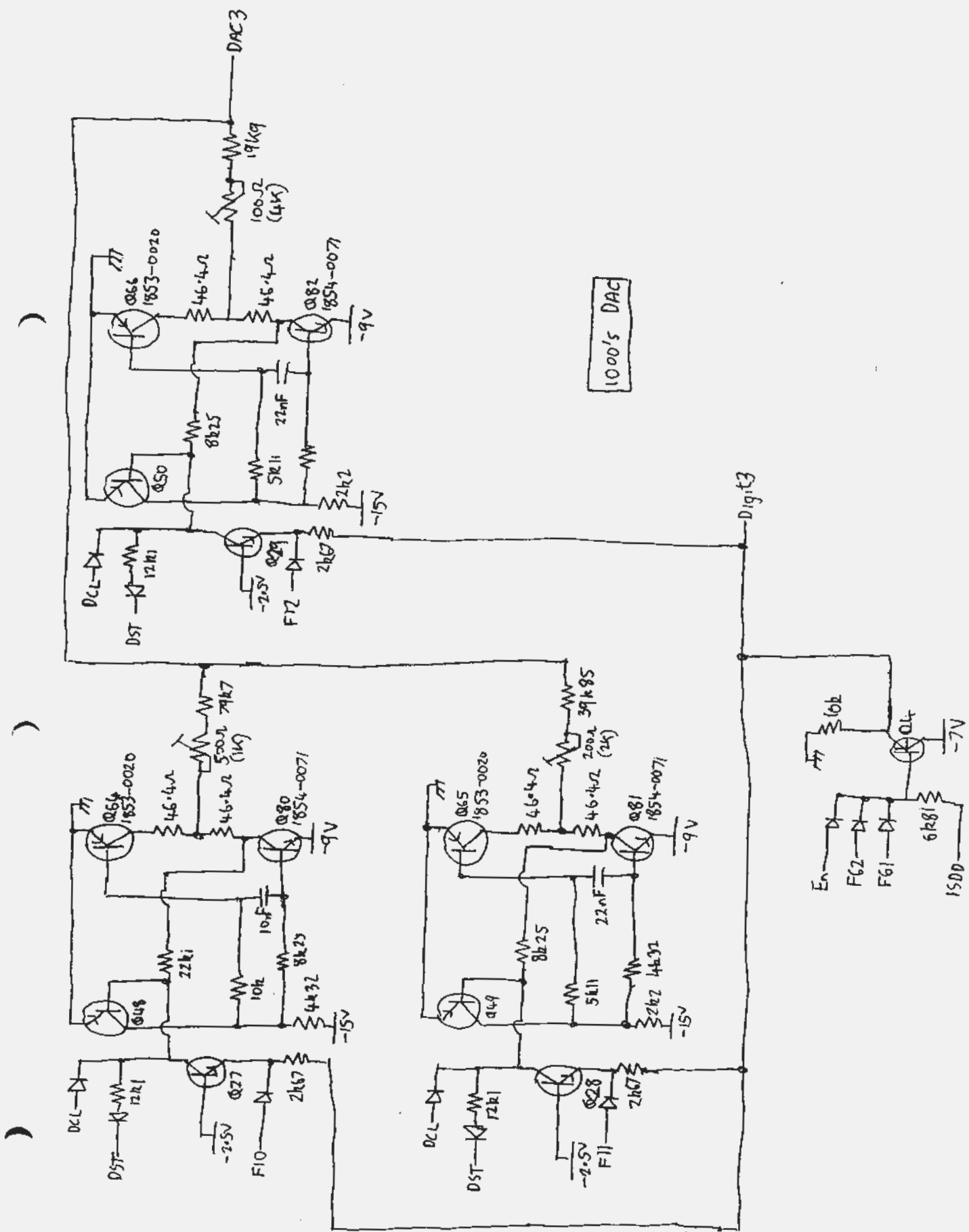
10's DAC

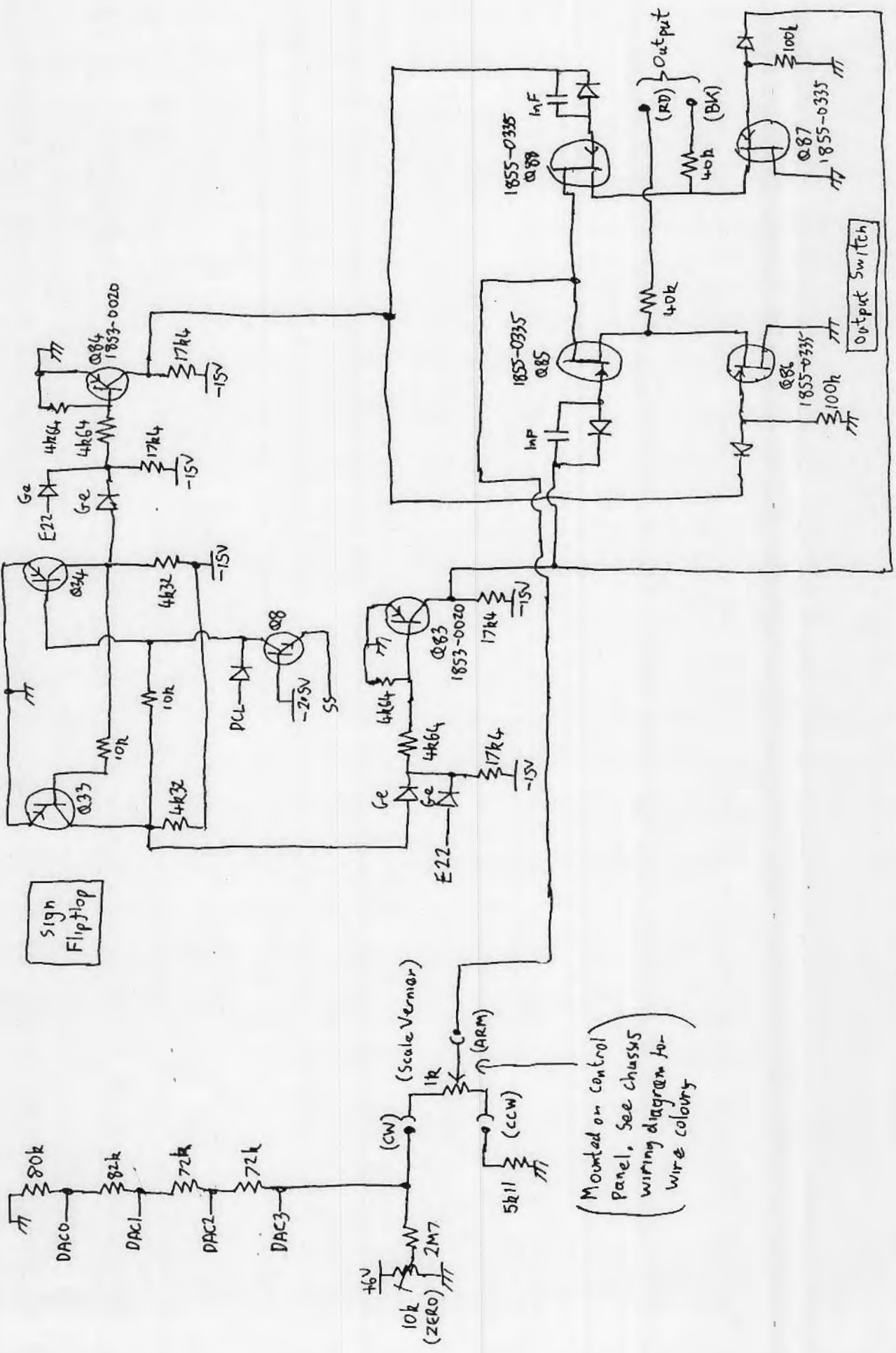




100's DAC







(Mounted on Control Panel, See chassis wiring diagram for wire colour)

LHS

(95) 1 - YACa

(95) 2 - YACb

(905) 3 - YXO

(945) 4 - YXO

(934) 5 - YDrive

(923) 6 - YFB

(936) 7 - YFB

(0) 8 - YXO

(0) 9 - YXO

(2) 10 - YLimit

(926) 11 - YSetby

(0) 12 - YX

(2) 13 - YDAC

(912) 14 - YX

(913) 15 - YZero+

(914) 16 - YZero-

(90) 17 - YX

(2) 18 - YSlide

(9) 19 - YSw-

(0) 20 - YSw+

YACa

YACb

YXO

YXO

YDrive

YFB

YSetby

YLimit

YX

YX

YSlide

YDAC

YZero+

YZero-

YSw-

YSw+

(Y AXIS Servo)

LHS

XACa

XACb

XO

XO

XDrive

XFB

(91) 21 - XACa

(91) 22 - XACb

(901) 23 - XO

(937) 24 - XO

(927) 25 - XDrive

(905) 26 - XO

(935) 27 - XFB

(3) 28 - XO

(3) 29 - XO

(4) 30 - XLimit

(906) 31 - XSetby

(0) 32 - X

(2) 33 - XDAC

(915) 34 - X

(916) 35 - XZero+

(917) 36 - XZero-

(90) 37 - X

(2) 38 - XSlide

(6) 39 - XSw-

(0) 40 - XSw+

XSetby

XLimit

X

X

XSlide

XDAC

XZero+

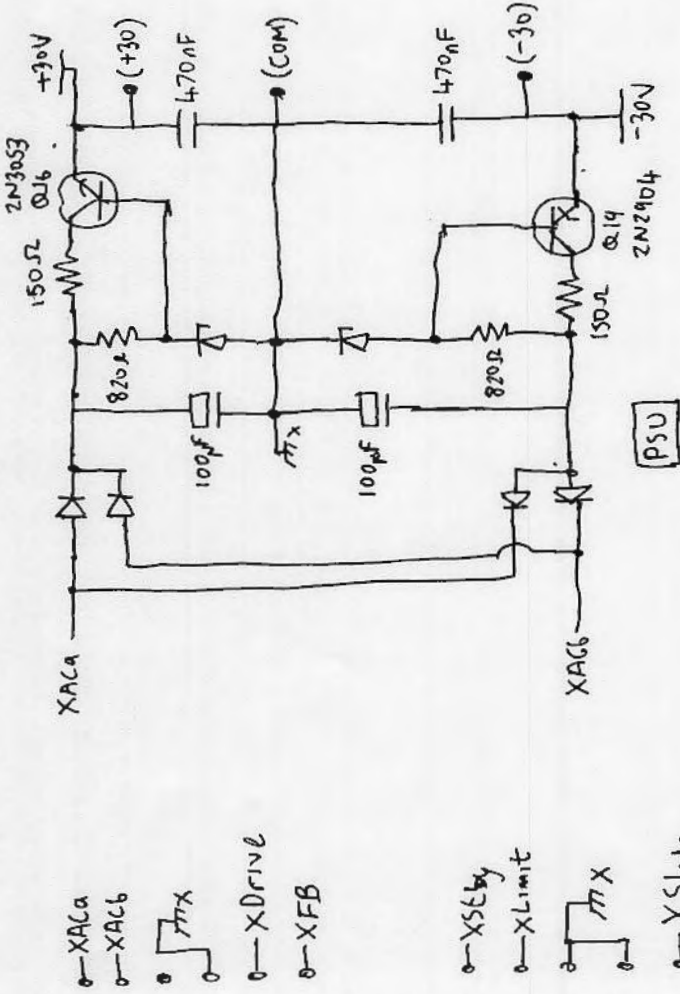
XZero-

XSw-

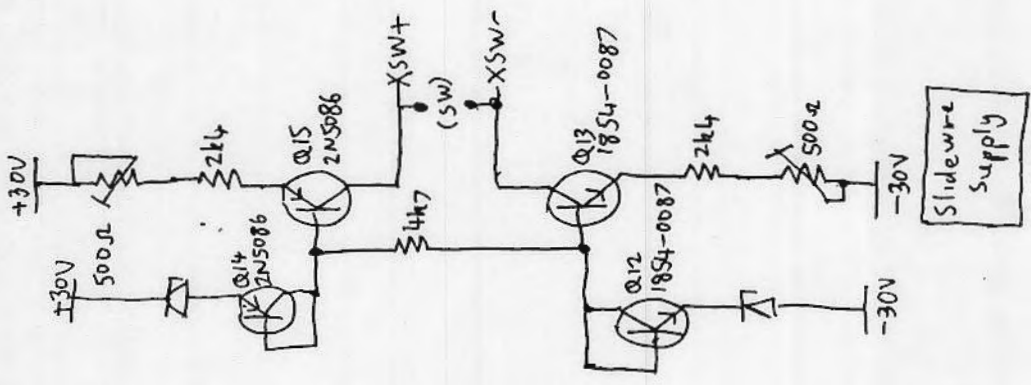
XSw+

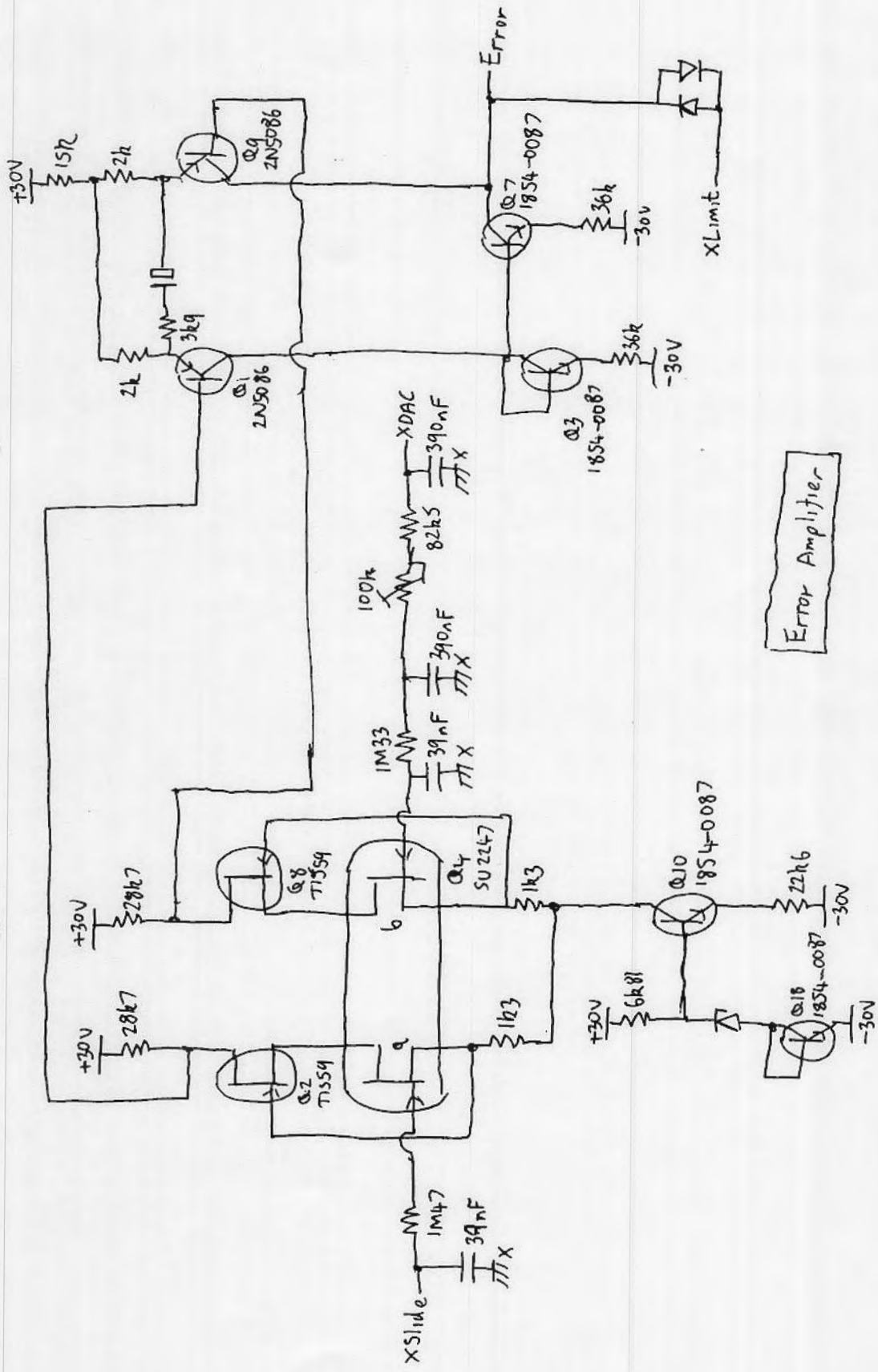
(X AXIS Servo)

LHS ↑

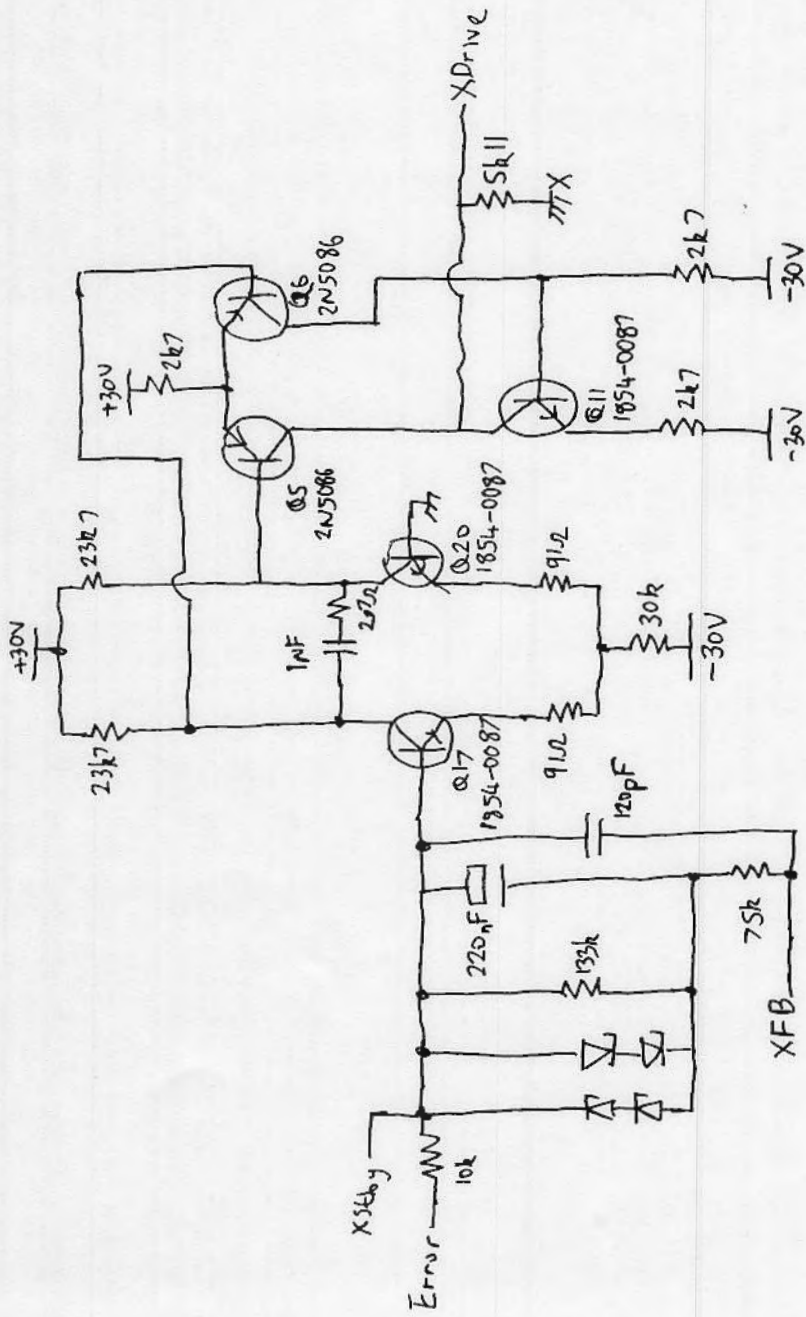


- XACA
- XACB
- XDrive
- XFB
- XSLby
- XLimit
- XSlide
- XDAC
- XSW+
- XSW-





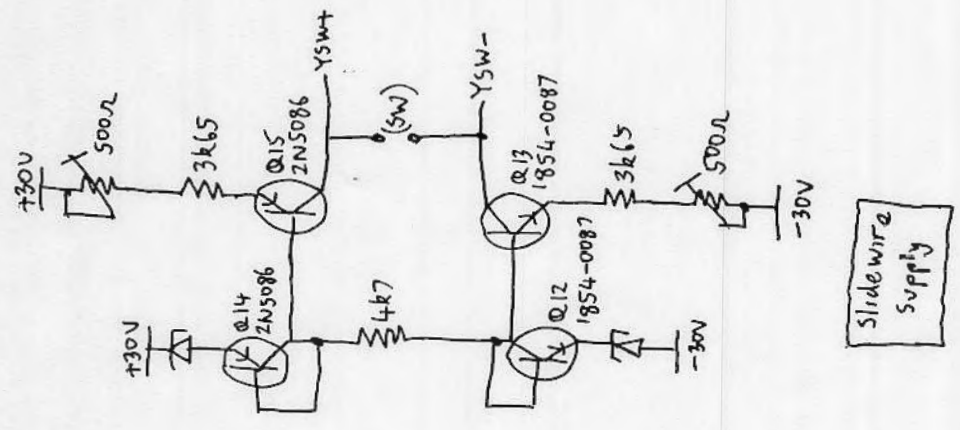
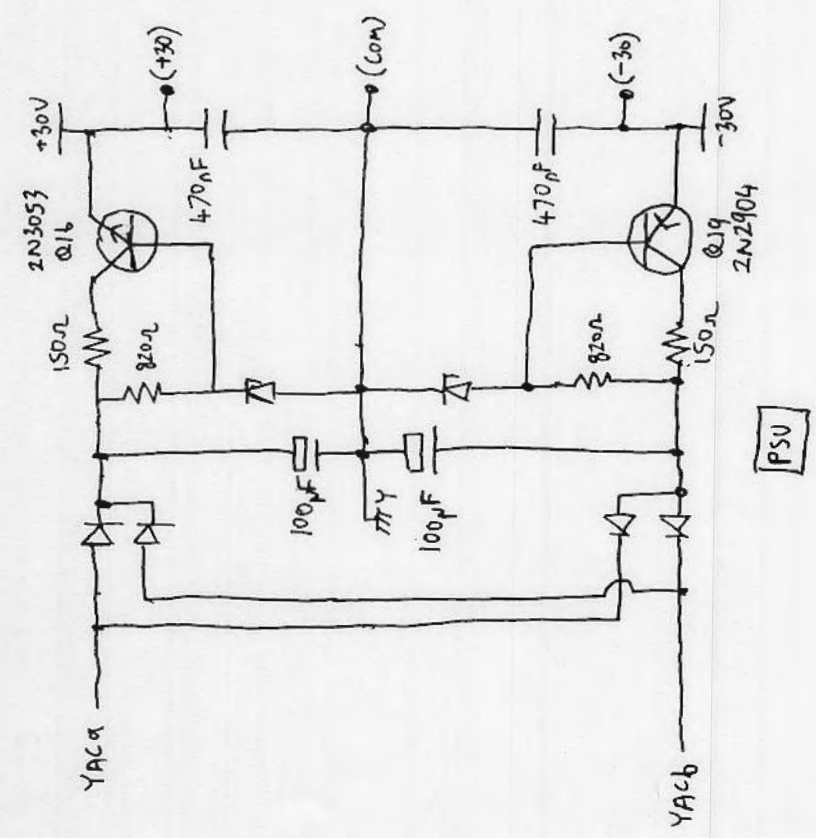
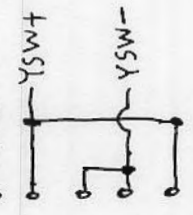
Error Amplifier

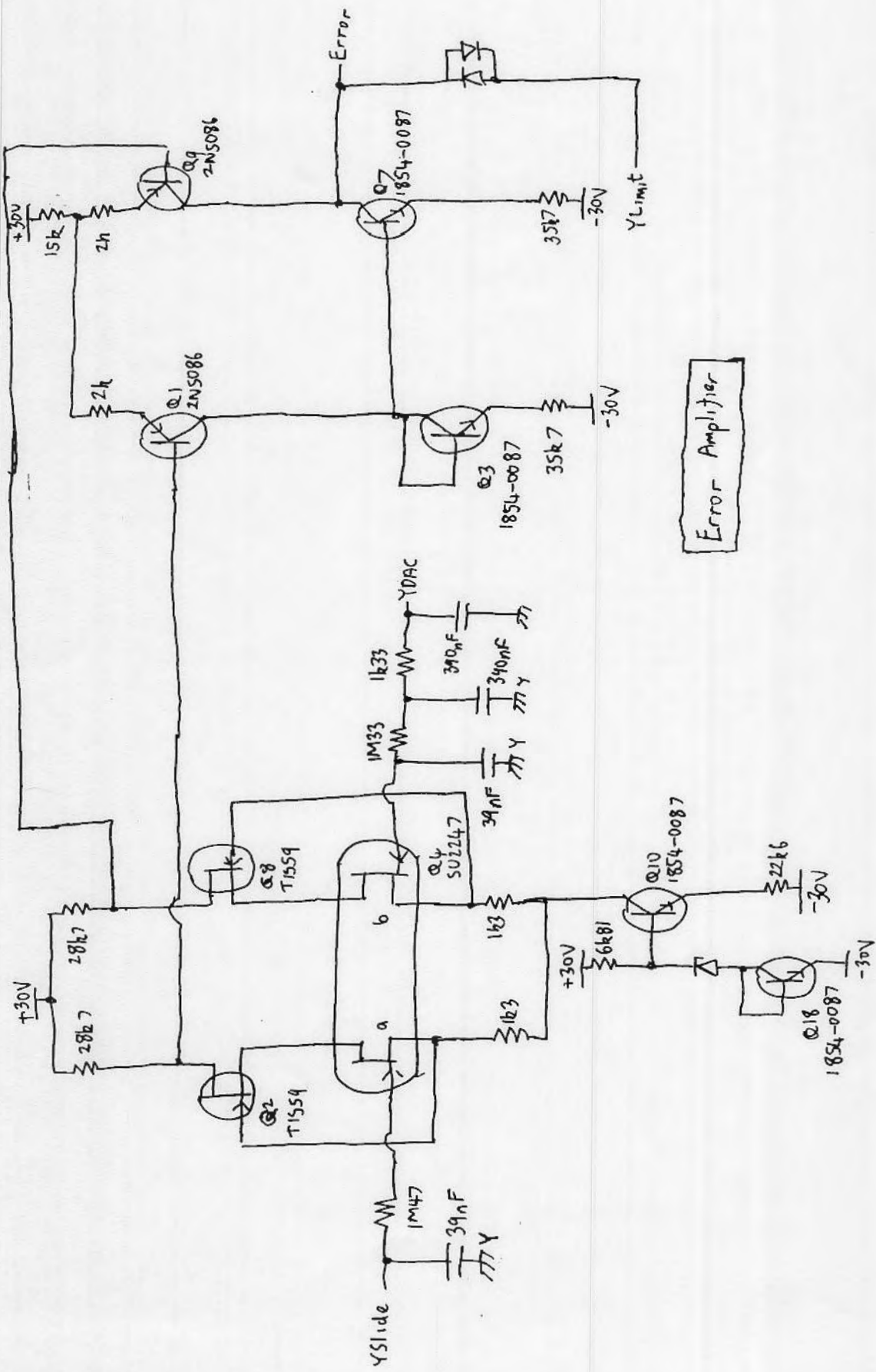


Driver

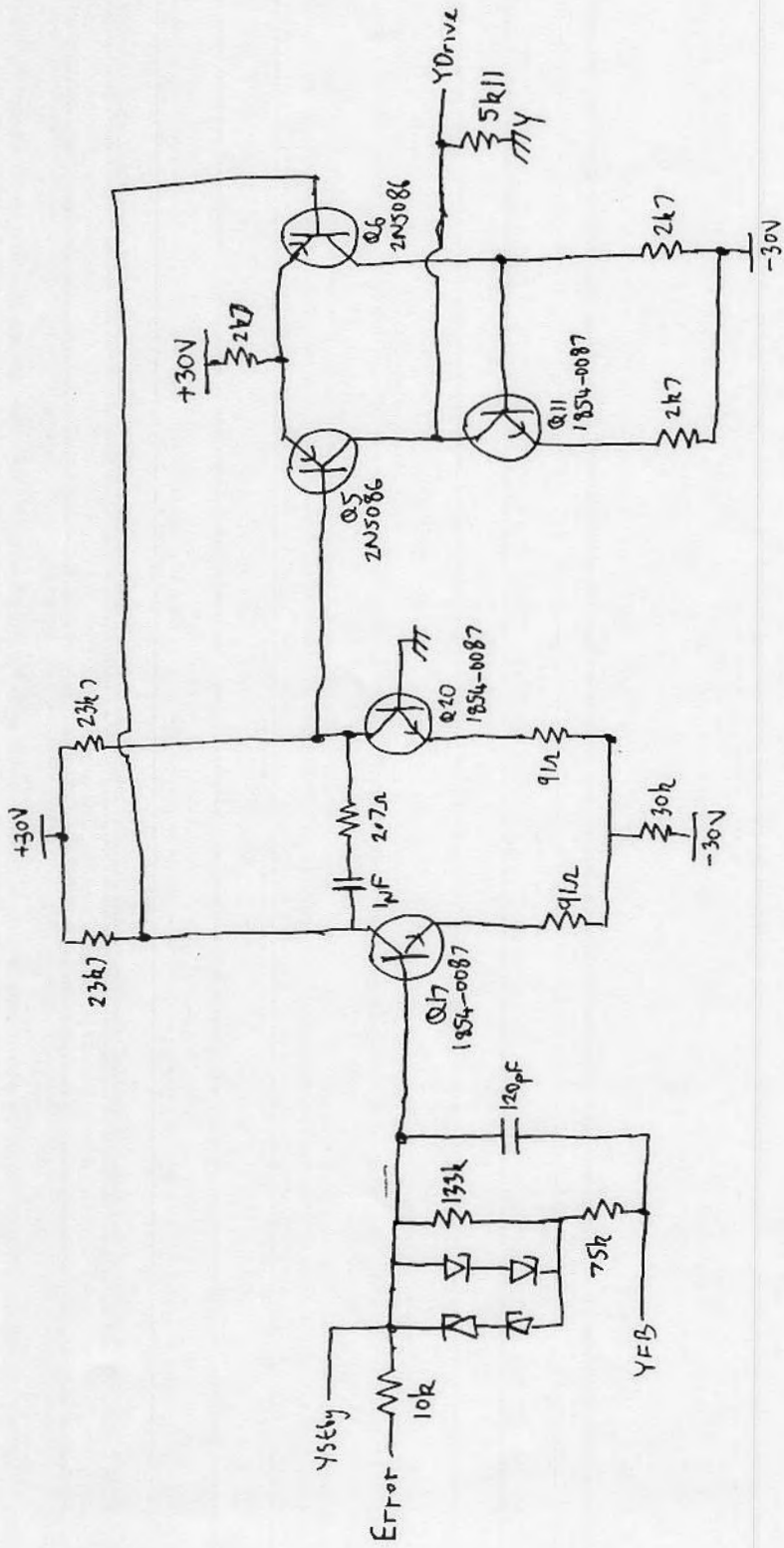
○ YACa
 ○ YACb
 ○ YDrive
 ○ YFB

○ YSEby
 ○ YLimit
 ○ YSlide
 ○ YDac

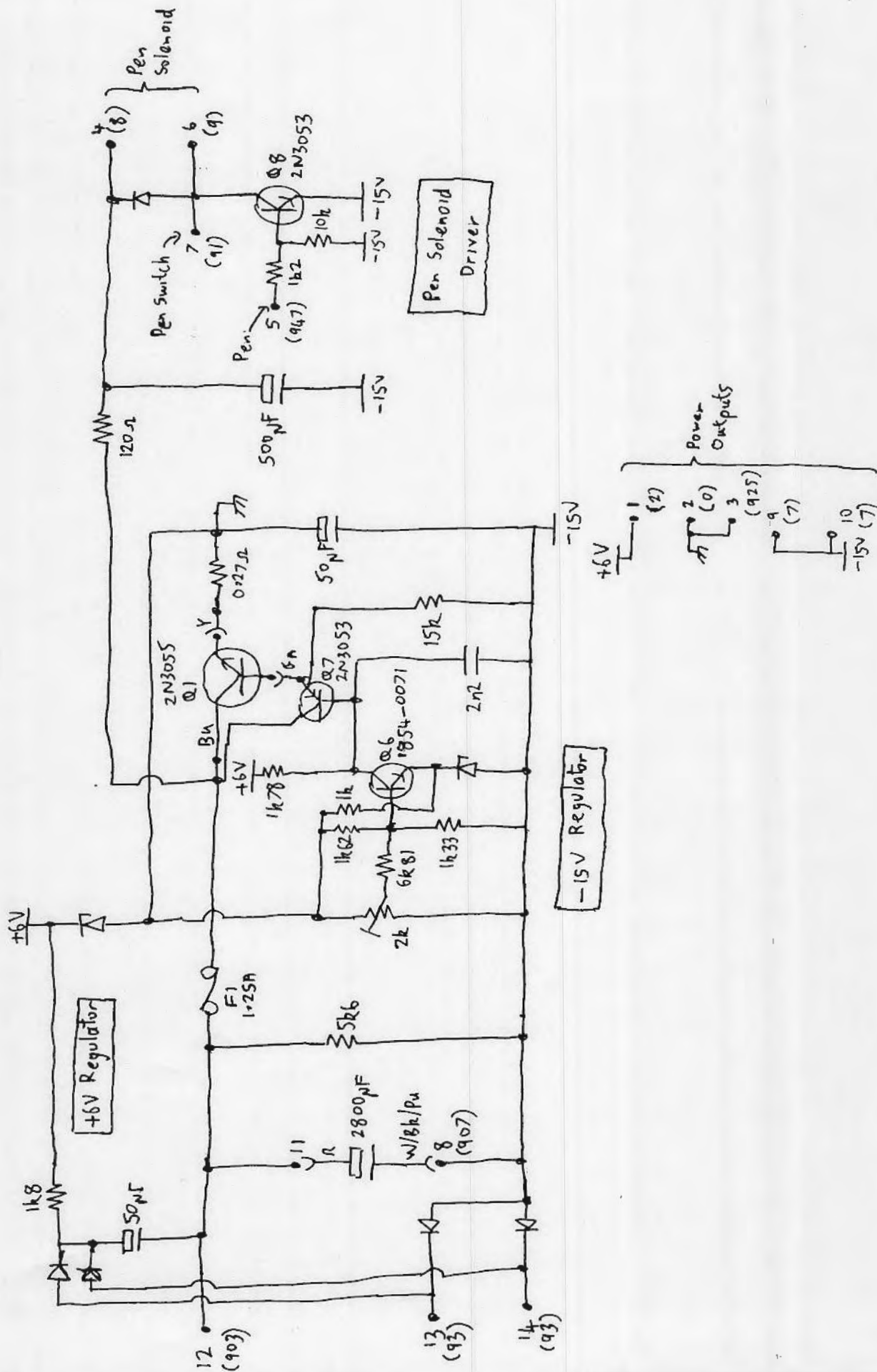




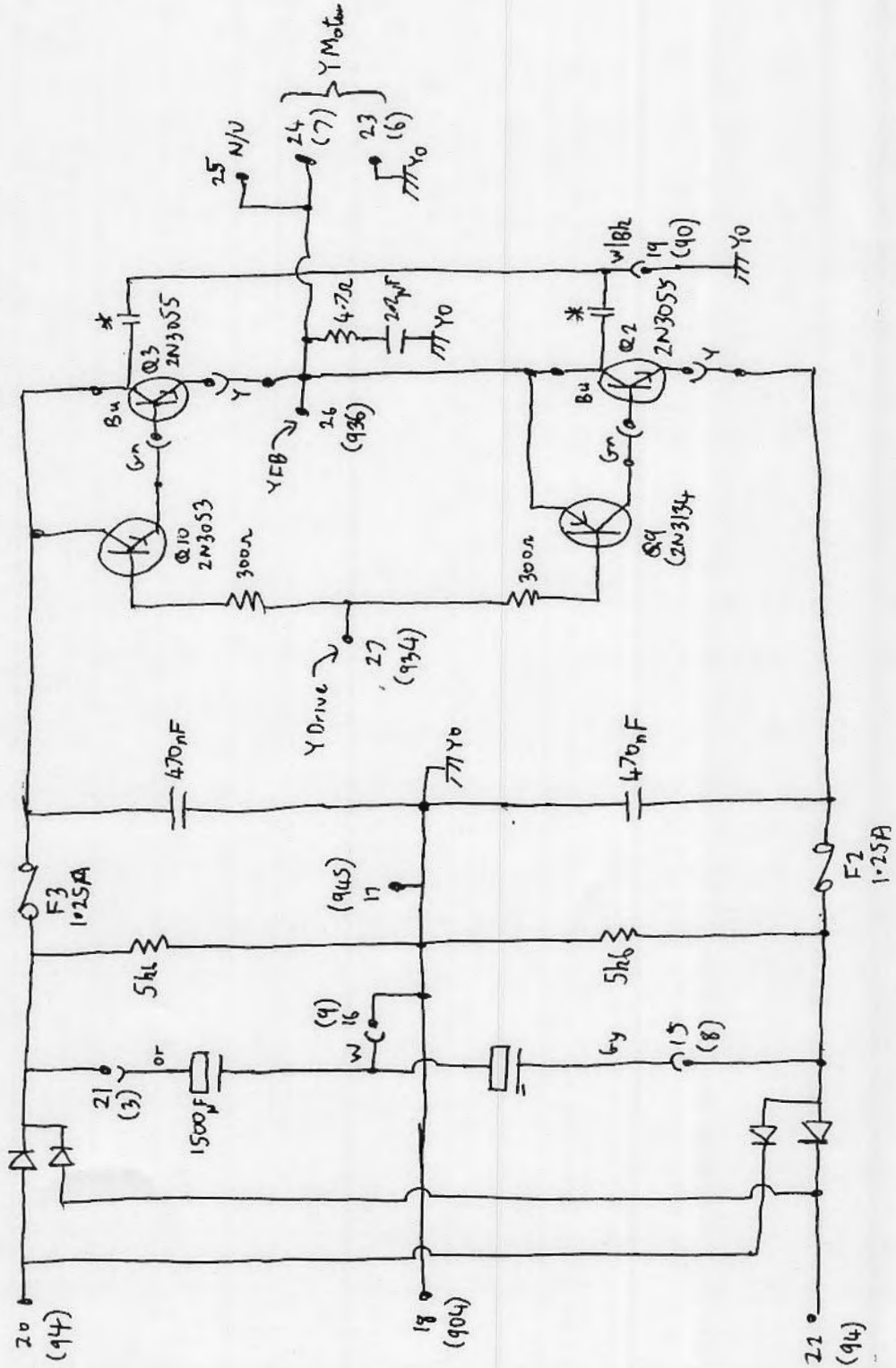
Error Amplifier



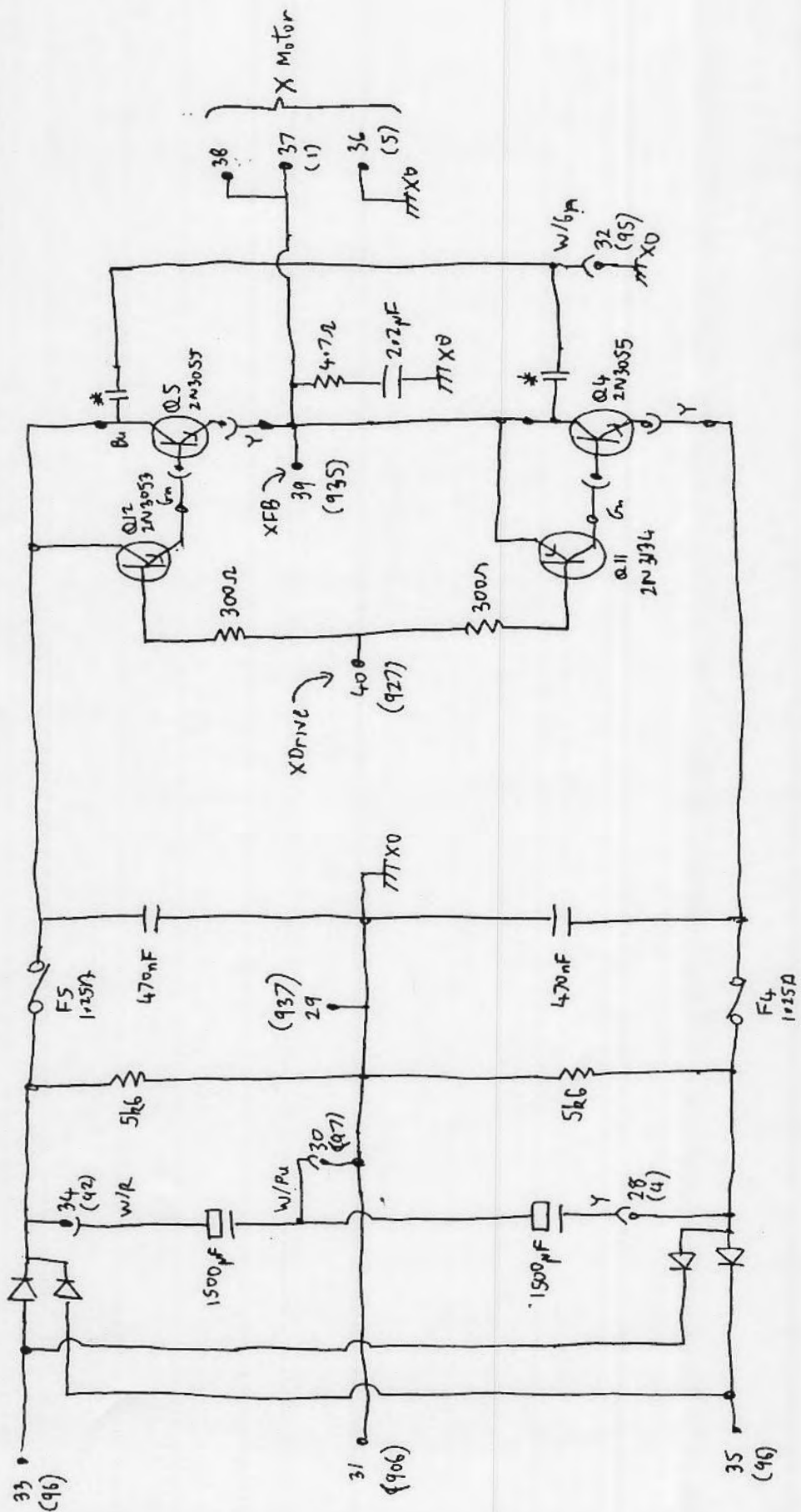
Driver



*: Capacitor formed by painting washers and shim (Also in X Motor Driver)

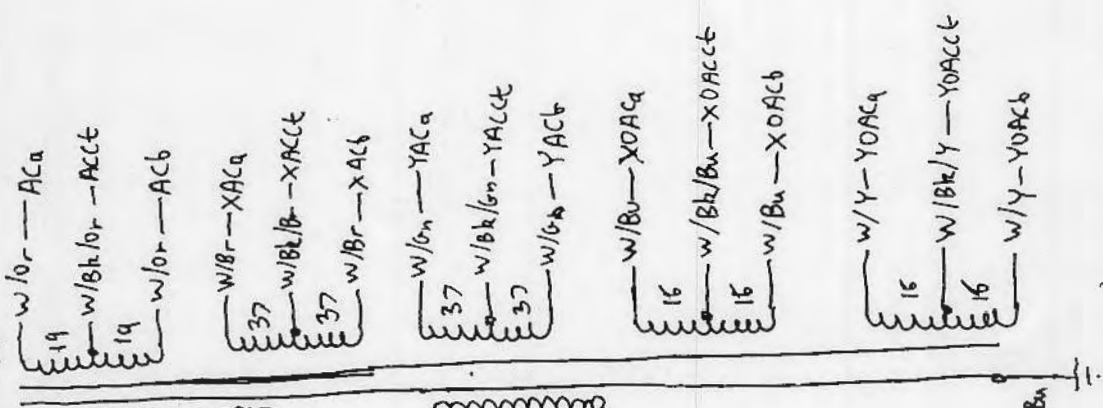


Y Motor Driver

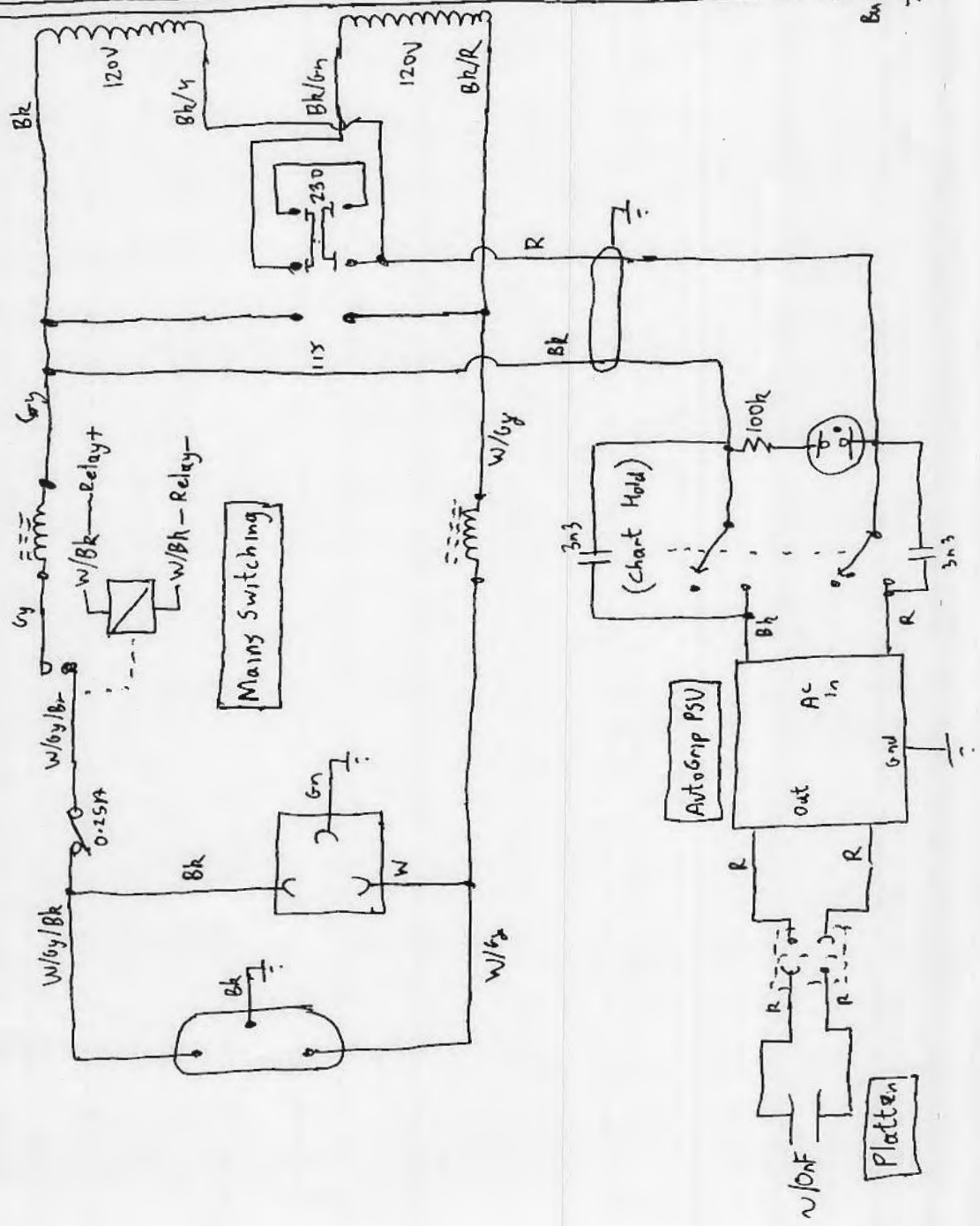


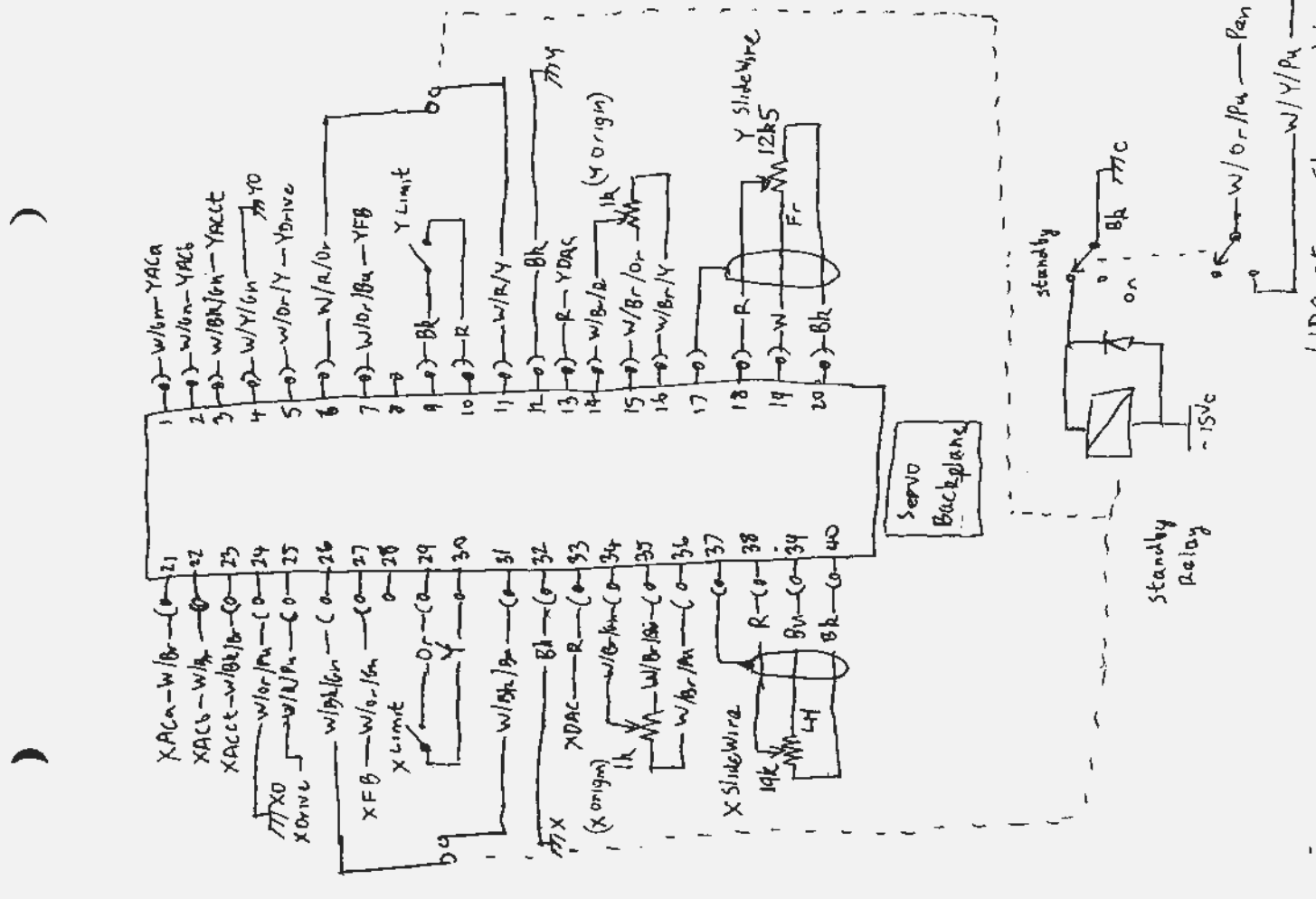
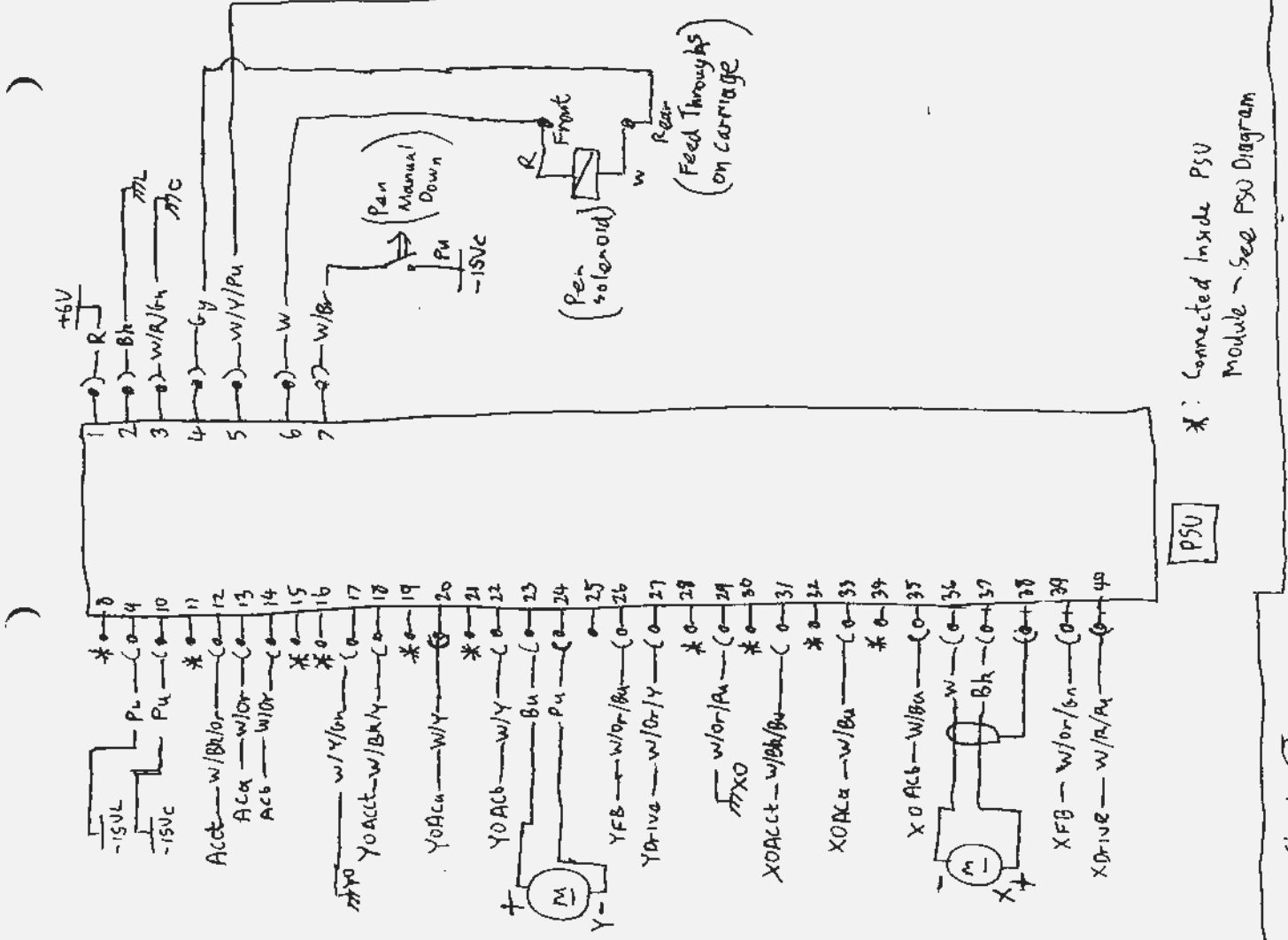
X Motor Driver

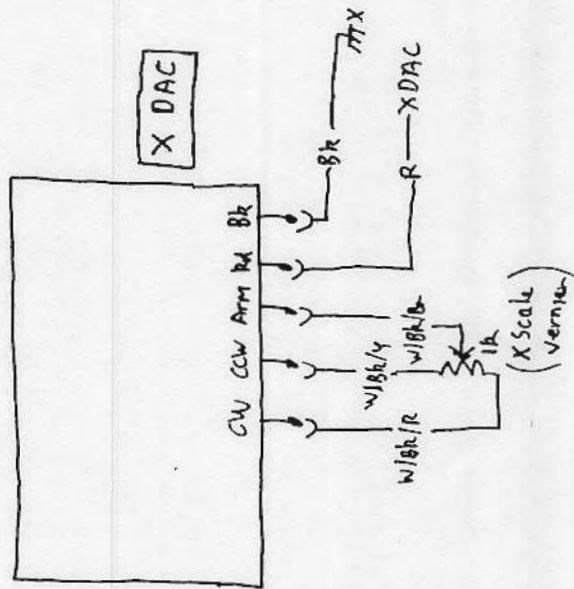
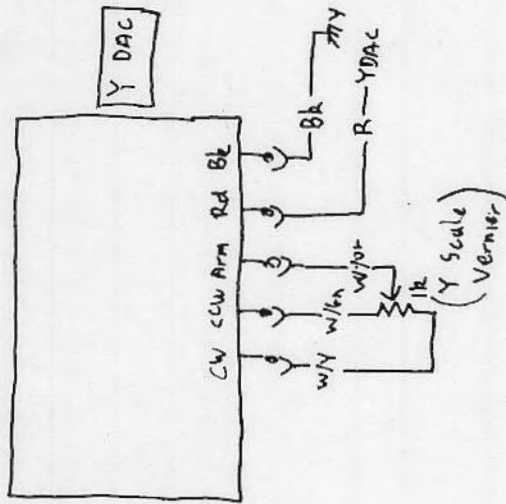
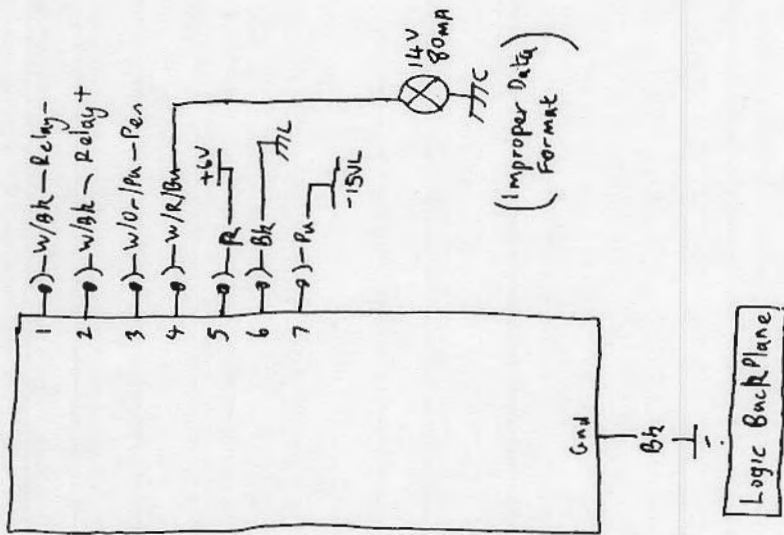
9100-1571



MAINS TRANSFORMER





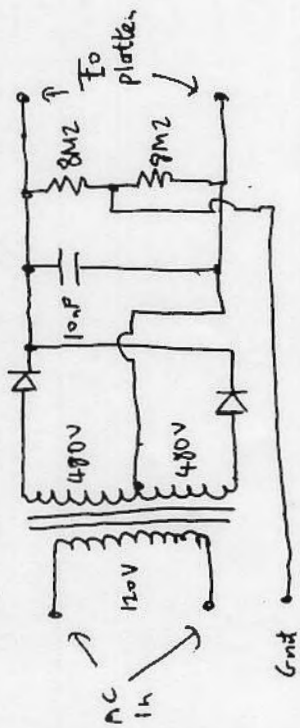




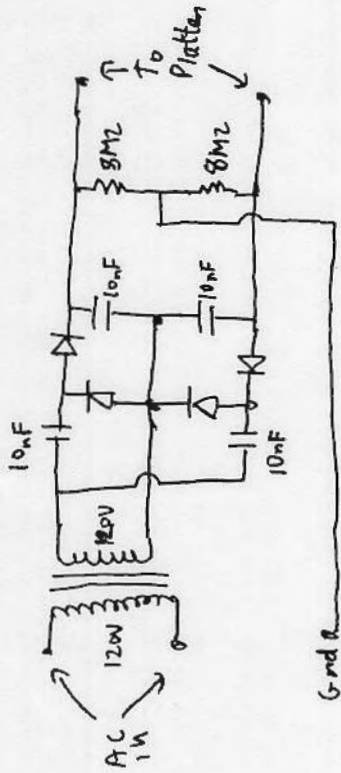
Top
Rear



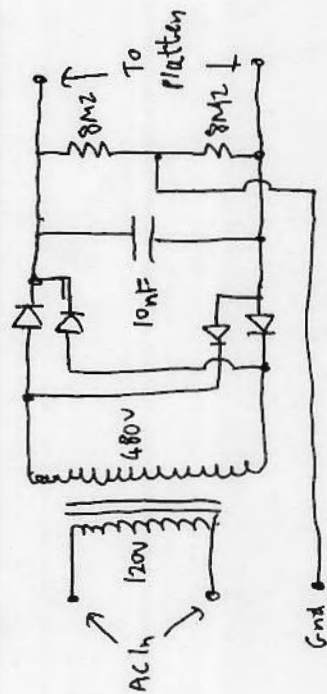
LHS
Top



1) Biphase rectifier



3) Voltage multiplier

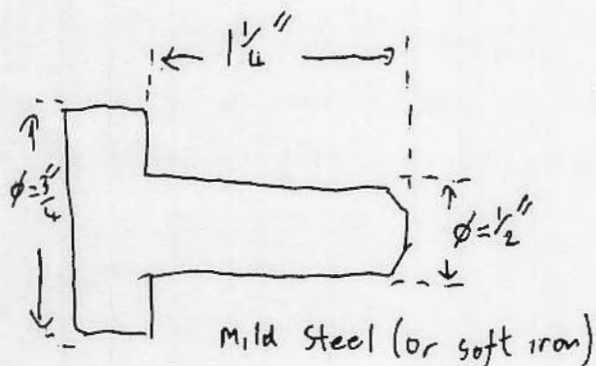


2) Bridge rectifier

HP9125A

To Dismantle X Motor

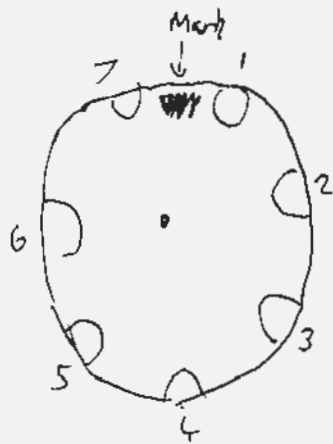
- 1) Remove motor from instrument. It is not necessary to desolder leads
- 2) Remove mounting plate (part 25 in fig 4-1 in 9125B service manual)
(2 screws)
- 3) Unhook brush springs from terminals. Rotate to free lower end, and remove
- 4) Pull brushes clear of commutator
- 5) Mark magnet and brush holder to ensure correct reassembly
- 6) Remove 2 through-bolts
- 7) Remove brush holder and rear flange
- 8) Remove field magnet, fit keeper (see below)
- 9) Remove pulley using puller tool.
- 10) Remove front end housing, recover bearing shims
- 11) Remove front bearing (by hand)



Field magnet keeper

MP9125A

X Motor Armature



40 turns

Wire $\phi = 0.006'' = 0.15 \text{ mm}$
38swg

Coil	slots		Segments	
1	3	6	3	6
2	4	7	4	7
3	5	1	5	1
4	6	2	6	2
5	7	3	7	3
6	1	4	1	4
7	2	5	2	5

span 3 slots