### The Retro-25 DIY Calculators



#### Eric Hazen from (but not representing) Boston University

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Slide 1/27 2020-10-10 Eric Hazen

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# Personal and Professional History...

I've been fascinated by electronics since I was very young!

At age 13 (in 1973) I lived briefly in Leeds, England and worked at the Uni as an unpaid physics "graduate assistant". I encountered an HP-9100 and taught myself to program it. I was immediately hooked!

In High School I made the acquaintance of an HP-2100 series computer running HP timeshare BASIC. We played various games (some legit, like TREK73) and others (posting the administrator password on the chalkboard) not so legit.

In 1975 my father bought an HP-25. I devoted myself to delivering the Ann Arbor News faithfully to about 60 subscribers, and eventually I could afford my own HP-25 at \$195.00 (about  $\pounds$ 663 today)

Unfortunately my HP-25 is dead; it fell in the fish tank with the piranhas while I was away and my roomies were scared to retrieve it! My father's is in my posession and still working!











### ...more history

I studied computer science for a while at Michigan and became expert with the model 29 keypunch (I hated that thing!) I did learn a few other things (ALGOL and S/370 assembly)

What really changed my life was working at Radio Shack. They introduced the TRS-80 and I immediately bought one (well, honestly, I put it on "lay-a-way" at my house!) I taught myself Z80 assembly language and wrote a simple multi-tasking kernel and FORTH system.

I parlayed my Z80 skills into a job at ETC (theatre lighting). I designed their Idea<sup>TM</sup> and Vision<sup>TM</sup> lighting consoles, and wrote much of the low-level software in Z80 assembly (using my trusty TRS-80, now decked out with dual 8 inch floppies) as a dev system.

Since then I've worked at Boston University building electronics mostly for the LHC at CERN. I've also become somewhat of an HP collector, acquiring a 10C, 11C, 15C, 16C and 67. The 10C and 15C were filched, the 11C and 16C I use almost daily.











Why? Why? Why?



### Why a DIY HP-25?

- The HP-25 is my favorite calculator
- The display and keyboard are too small for middle-aged eyes
- I hate mouse- and touchscreen-based emulators (no tactile feel)
- I have a bunch of time on my hands (NOT!)

### Why use a Z80?

- I know them inside-out
- They were released about when the HP-25 came out
- I like designing and assembling good old thru-hole DIP boards

### Why the HECK VFD displays?

 Because they are *cool!* (and nixies are a lot of trouble)









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Well, this is a hobby project so no spec needed, but I had goals:

- Big, clicky buttons; display I can read without glasses
- Simple hardware I could solder easily
- Cross-development from my Linux machine

### Parts Parts Parts

### I always start with the parts.

CPU: The Z80 is a no-brainer (initially Z80A, 4MHz)

Memory: first considered UV EPROM (nah!) AT28C256-15 EEPROM and 62256LP-70 RAM (both 32k, DIP-28)

Display: V1: 10mm red 10mm red common anode 7-segment V2: IV-6 green vacuum fluorescent display tubes

Driver: ICM7218A MUX driver. I used these for theatre lighting consoles back in the day and they work well.

Switches: Cherry MX1A mechanical. These are my favorites!

Otherwise, I have drawers full of 74LS and 74S series TTL at work because we can't bear to throw anything ....





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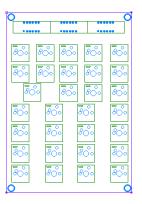




### Boards!



How many boards? Started with a "toy" layout in ExpressPCB to see how everything fit. Looked like about 120x170mm. So, I fired up KiCAD and made a schematic and did a layout for a Display/Keyboard.

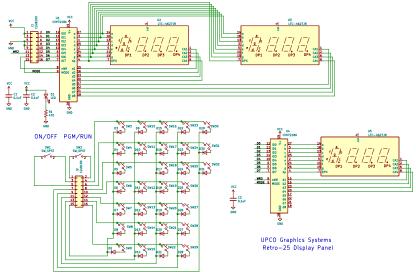




- Doesn't look like the CPU etc will fit
- Planning for a two-board stack

# Schematics (KB, Display)



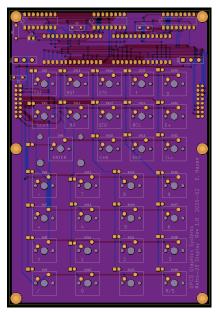


Keyboard is standard matrix

Display handled by two ICM7218A. Almost no additional parts

# PCB (KB, Display)





Placement and routing pretty simple. Two header connectors, one for KB and one for LEDs

Top Cu area to GND Bottom Cu area to VCC

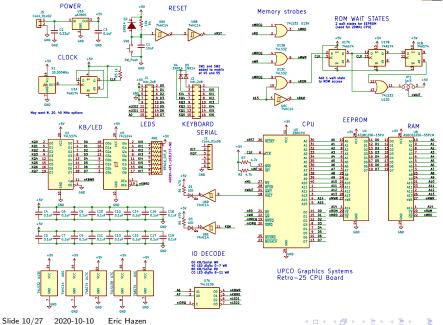
Design rules based on what JLCPCB could do easily:

6 mil line/space (0.15 mm) 20 mil via with 10 mil hole (0.5mm / 0.25mm)



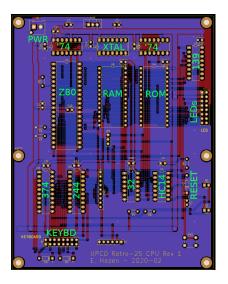
# Schematics (CPU)





# PCB (CPU)





Placement and routing pretty simple. Two header connectors, one for KB and one for LEDs All components on the top.

Top and bottom Cu areas to GND

CPU, RAM, EEPROM in top row



# Bringing it Up! (hardware)





### The boards and parts are here!

- Easy soldering (all thru-hole) But then what? Software?
- Brief diversion to make a junk-box EEPROM programmer
- First program: delay, then HLT i.e. 2B 7C B5 20 FB 76 (glad I put a HALT LED on the board!)
- Then a struggle with bit-bang serial (next time use a UART!)
- Then write a debug monitor... "umon2".

### Two months later...

# Bringing it Up! (software)



#### NONPAREIL High-Fidelity Calculator Simulator

http://nonpareil.brouhaha.com



http://simpleavr.github.io/NP25/



#### https://github.com/z88dk/z88dk

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#### https: //www.autometer.de/unix4fun/z80pack/

### Download and study...

- Nonpareil by Eric Smith Very complete, but quite complex as it supports many models
- NP25 "Nonpareil Physical" by Chris Chung

Woodstock-only emulator for MSP430 Much more promising

In the end I took some of both, and got an HP-25 only simulation running in plain C under linux, using a tty for input and output.

Then, I built it using sdcc in Z88DK and tested it under the z80pack simulator.

# Bringing it Up! (hardware+software)



Lots of loose ends...

First, write a serial boot loader

Then write a C program to send hex files

#### Then, work on the monitor...

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a <val1> <val2> c</val2></val1>	hex Arithmetic continue from breakpoint
c <addr></addr>	-
	continue, set new breakpoint
m <start> <end> <size></size></end></start>	memory region compare
p <start> <end> <size></size></end></start>	memory region copy
1	binary load from serial
r	repeat last command
k	scan HP keyboard
f <addr></addr>	dump HP registers from <addr> (A)</addr>
7 <addr></addr>	update 7-segment display from <addr></addr>
V <addr></addr>	update VFD display from <addr></addr>
	1



I eventually needed all of those commands...

Finally, start to load and debug the calculator Before long, it works!!

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# Wrapping it Up





Stack the boards, add "on/off" and "prgm/run" switches, Make a simple wood box, it's done!



### What Next? S/N 2, of course!



#### My Russian isn't so good, but Google Translate to the rescue...

LEDs are boring! Nixies are troublesome!

#### Let's try VFDs... never used them before

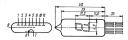


#### ИВ-6

Индикатор вакуумный люминесцентный одноразоплимй для отображения информации в виде цифо, букв, точки, Оформление - стеклянное, сверхминнатюрное. Индикация произ-

нодится через боковую поверхность баллона. Размер знакоместа 6,9×11,2 мм. Изображение формируется из светящихся анодов-

сегментов. Цвет свечения — зелений. Масса II г. Выводы адекторов: 1-6, 10, 11 - анолы-сегменты: 7 - катов. проводящий слой на внутренией поверхности балдона: 9 - сетка (маска).



#### Основные данные

Яркость свечения	
Угол обзора	
Ток накала	
Ток авода-сегмента:	
Ток авода-сегмента: в статическом режиме	
в импульсном режиме	
в випульсном режиме	
Ток сетки:	
в статическом режиме	
в импульсном режиме	
Напряжение накала	
Напряжение анодов и сетки:	
в статическом режиме	
в импульсном режиме 50-70 В	
Наработка >10 000 ч	

#### ИВ-6

Индикатор вакуумный люминесцентный одноразрядный для отображения информации в виде цифр, букв, точки,

Ороржения информация в вяде цирр, оука, точка, Оформение - стежлянное, сверхминиаторное. Индикация произ-водится через боковую поверхность баллона. Размер знакоместа Bolation (these boostics independents) for the second state of th

проводящий слон на внутренией поверхности баллона; 9 - grid (маска).



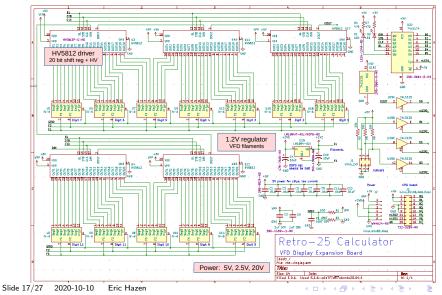
#### Основные данные

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										>80°
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# VFD Display Board

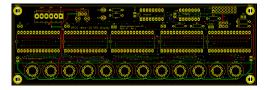
Schematic

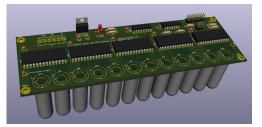


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### VFD Display Board PCB Design





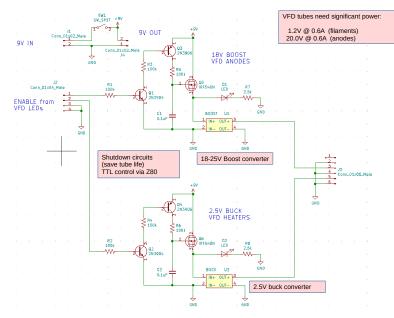


- 12 display tubes
- 5 HV5812 driver chips
- 2 TTL chips
- 1.2V @ 1A for filaments
- Power connector (5V, 2.5V, 20V)
- Ribbon cable compatible with LED board
- Two layer, pretty simple layout
- Fun with 3D modeling!



# VFD Power Supply





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## VFD Power Supply







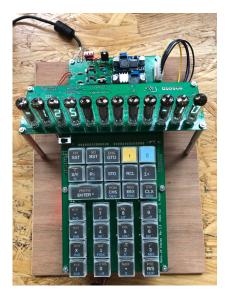
- Use Buck / Boost modules from China
- Simple switching logic to control from Z80
- Add a power switch for the whole unit

# Putting it All Together





- Test the display using an Arduino
- Integrate the VFD code
- It works!



## Summary, Extras



- I've built two HP-25 replicas using Z80 CPUs
- One with 10mm LEDs, one with IV-6 VFDs
- Both run HP-25 microcode at normal speed



I currently have no plans to sell kits or finished units, but all documentation and firmware are here:

https://github.com/eshazen/retro-25



### BACKUP

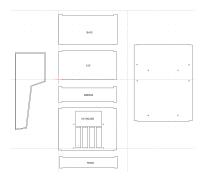
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## Laser-Cut Case

### Manufactured in plywood and acrylic at Ponoko







- Design all parts in LibreCAD
- Print each 1:1 and glue on foam core
- Fix mistakes on foam prototype
- It all fit first time! (total price US\$60 shipped, not bad)

### Extras!





### \$./asm25.pl microstrip.txt

### Source code entered by user

# PCB Microstrip impedance from Analog Devices MT-094
# "Microstrip and Stripline Design"
# Inputs:
# R0 - trace width
# R1 - trace thickness
<pre># R2 - height above plane</pre>
# R3 - relative dielectric constant
# Results:
# X - single-ended impedance (also in R4)
# Y - propagation speed ps/inch
#
"24 02" 2b 1 : RCL 2 # calculate 5.98*h
"05" c5 2 : 5
"73" f4 3 : .
"09" c9 4 : 9
"08" c8 5 : 8
"61" f2 6 : X
"24 00" 0b 7 : RCL 0 # calculate 0.8*w + t
"73" f4 8 : .
"08" c8 9 : 8
"61" f2 10 : *
"24 01" 1b 11 : RCL 1
"51" f1 12 : +

Listing with display codes

#### Loader program (via USB): \$./load\_prog /dev/ttyUSB0 microstrip.hex

### Extras!



### Emacs integration

8	emacs@eric-x20	•	
File Edit Options Buffers Tools TeX	Text Help		
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Quantity	Value
Trace Width Trace thickness Dielectric E(r)	010 0014 008 4.4
Z(0)   ps/in 	58.7 141.2

Copy register from retro-25 alculator with some external help (dwn yank-citcreg (loptional regume) "rank retro-25 calculator register. Default is X register, biological register, biological register, (interactive rg) a can spectry Z, 1" (kill.new (shell.commant-to-string (formar '/noes/hazen/vok/retro-25/util/clip\_stack %" (global-set-key (1) 'regume 0)))) (global-set-key (1) 'regume 0))))

# $\label{eq:cut_paste_to_from Emacs buffer via USB interface$

Example: calculate PCB trace impedance

- Perform calculation on Retro-25
- Press F1 key on keyboard in Emacs
- Type C-Y to yank result to buffer

Implemented as a C++ program (clip\_stack) which can retrieve any stack level or storage register, plus a bit of Emacs lisp.

### **Final Tidbits**



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### Speed

- The original C version running on Z80 @ 4MHz was really slow! (maybe 25% of HP-25 speed)
- I started to re-write the emulator in Z80 assembly I would love to finish this someday, but...
- Then I noticed that CMOS Z80 are available rated up to 20MHz
- I ended up running the Z80 at 16MHz, which results in an emulated speed within about 10% of the original HP-25. Not bad.

### What Next?

- Finish Emacs integration
- Consider upgrade to HP-29C firmware
- Build a Nixie<sup>TM</sup> version?